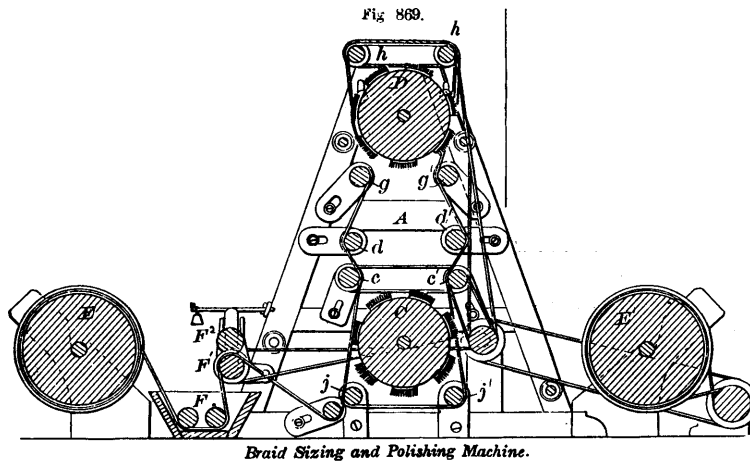


Braid Sizing and Polish-ing. The braid is passed from a reel *E* through a sizing-trough *F*, to pressure-rollers *F'* *F''*, and then over guide and tension rollers *j c d g h h' g' d' c' j'*, which hold it obliquely against the brushes on drums *C D*. It is then drawn off by a reel *E'*, which receives intermittent motion



from a toothed wheel actuated by projections on the end of the lower brush-shaft engaging with the teeth.