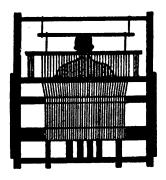


VOLUME XX NUMBER 1

JANUARY, 1963

Thery Sandin Edmonton



Sthel Henderson Winnipeg

Mrs. E. M. Henderson R.R. 4 Calgary, Alberta

Dear Handweaver:

Are you a subscriber to LOOM MUSIC? If not, may we bring a few facts about our bulletin to your attention?

- 1. LOOM MUSIC is issued monthly, except July and August, and each issue describes in detail, in clear and simple language, articles for the craftsman to weave. January, 1944, marked the first appearance of LOOM MUSIC, and since that date the issues have covered a great variety of subjects. Photographs appear in each issue, right along with the detailed instructions.
- 2. The year 1963 will see ten timely issues, selling for \$5.00 per year. A sample copy may be had for fifty cents, this cost being credited against a subsequent subscription, if you wish to obtain the balance of the year's issue. Send orders to Calgary, please.
- 3. It has become necessary to keep available our back copies from 1944, since so many of our subscribers have found their copies of such value that they order complete sets. Any complete year sells for \$3.50, a price which is possible only because they are reprints.
- 4. LOOM MUSIC has no connection with any firm engaged in supplying weaving materials, looms, etc., and maintains an open mind on all subjects devoted to weaving.
- 5. Our format continues in the same manner, year after year, because of the repeated requests to make no change except color photographs. These, alas, just cannot be, because of cost.
- 6. The editors are: Ethel Henderson, Graduate of Shuttle Craft Guild; President, Guild of Canadian Weavers, 1947-1955; and Mary Sandin, Master Craftsman, Boston Society of Arts & Crafts; Master Weaver, Guild of Canadian Weavers. Both have had a long association with the Banff School of Fine Arts, and both studied with Ulla Cyrus, in Boras, Sweden.

To those who have been our faithful supporters these many years, we give grateful thanks. To those who meet us for the first time, we give a hearty welcome. May we number you on our 1963 subscription list?

We greet you with our own special sign-off,

GOOD WEAVING:

Mary Sandin and Ethel Headerson

LOOM MUSIC

Volume XX, Number 1	Office Scient State - Middle (Scient Spice - S				January, 1963
1944	1945	1946	1947	1948	
1949	1950	1951	1952	1953	
1954	1955	1956	1957	1958	
1959	1960	1961	1962	1963	

1944-1962 Inclusive means that, with this issue, we begin our twentieth year of writing about Weaving and its allied train of subjects. One is tempted to look back over all these years -- all the good days, and the bad, we have spent in that time in the pursuit of knowledge. When we do, the good far outweighs the other. Therefore, we look forward to the future, and once again hope 1963 will present to us a preponderance of happy satisfactions, for all of us.

Now - Our annual issue of Table Settings

Our January issues throughout the years have presented many varieties of weaving, to be used as table settings. The roll call of these reads like any index in any comprehensive weaving text -- most of the loom controlled, embroidery, lace, and pick up techniques have been used at one time or another. We have developed strong personal leanings to the use of linen, with cotton as second best, but believe in experimental use of all our man mades. We still think, though, that for time spent in weaving articles of linen and cotton, one gets the most in return in terms of beauty and durability.

To tempt you to weave, we offer again a variety of place pieces and larger cloths, with the accent on color and practical use, combined with quick and easy loom operation. We begin with some excellent twills.

TWILL CHECKS AND PLAIDS

We think one of the most familiar sights as one travels and patronizes small cafes the world over, is the red and white checked cloth. What could be more cheerful for a breakfast spread, either in a 36" square, runners, or mats? Towelling and curtains to match will create a gay ensemble.

Such a useful cloth needs a sturdy character, obtained by cotton of a 16/2 or 20/2 weight, for warp and weft, and close firm warp setting of 36 ends per inch, beaten to the same number of weft picks per inch: 2 ends per dent in a #18 reed. If a #18 reed is not available, you may use 3 ends per dent in a #12 reed, and if reed marks ensue, they will generally disappear after a few washings.

Design #1

Our sample has 4/5" squares, with an overcheck of grey, so the warp order will read:

30 ends red, 14 ends white, 2 ends grey, 14 ends white, and repeat, ending with red block.

The draft is twill 123^4 1234 and woven in tabby throughout.

(You may obtain excellent colors and prices in many soft spun Canadian cottons from Curl Bros., 334 Lauder Ave., Toronto 10, Ont. A fine selection of offerings will be sent for \$1, of threads of many types. This \$1 will apply on your subsequent order. Curl will also make draperies of the Monk's Cloth type to your size and order, with less than a week's delivery promised.

(Charles E. Billard, 1579 St. Denis St., Montreal, Que., also carries all varieties of media, and we particularly like their Canadian linens: 50¢ for a sample card and price list. And, of course, Searle Grain, in Winnipeg, Manitoba, too.)

Design #2

Our second is a gay peasant patio-summer-outdoors effect, still in 4/5" squares -- see photograph.

Warp and weft again are 20/2 or 16/2 cotton at 36 ends per draft is twill, woven in tabby. inch;

Warp order: 30 ends red, 14 ends white, 2 dark brown, 14 white, 30 bright blue, 14 white, 2 dark brown, 14 white,

30 bright green, 14 white, 2 brown, 14 white, ending with red block.

30 shots bright blue, 14 white, 2 brown, 14 white, Weft order:

30 shots green, 14 white, 2 brown, 14 white,

30 shots yellow,

30 shots red,

Color effects where warp and weft colors cross:

- 7. red orange 1. red violet
- 8. mostly blue 2. solid blue
- 3. blue green 9. yellow green 7. blue green 9. yellow green 4. dark green 10. bright red 11. dark purple 6. bright green 12. dark green

If the weave is not a 50-50 mesh, color values will change.

green blue green yellow

Design #3

This is a clever arrangement, utilizing "Simple Color and Weave effects". Here the background is white, with 5/8" squares This example illustrates what happens when we crossed by color. weave 2 dark, 2 light, in tweeds, and get a "star" at crossings.

Warp setting is 36 ends per inch, using 20/2 or 16/2 cotton. Draft is twill, woven in tabby weave, beaten for a 50-50 meshing.

23 ends white, 2 red, 2 white, 2 red, 2 white, 2 red 23 ends white, 2 blue, 2 white, 2 blue, 2 white, 2 blue Warp Order

23 ends white, 2 green, 2 white, 2 green, 2 white, 2 green 23 ends white, 2 red, 2 white, 2 red, 2 white, 2 red

23 ends white, 2 yellow, 2 white, 2 yellow, 2 wh., 2 yellow, and repeat

Weft order and treadling: Same material and color order as warp, woven all tabby weave, 50-50 beat.

The color interplay that ensues is most interesting, and proves that in weaving color on color, we may take nothing for granted as an absolute rule: We see that

Where the yellow weft shots cross the other colors there is no special effect at all, just the normal XQ Where the red crosses the red, green, and blue, the stars appear X XXX a mixed color on green and blue

Because of odd number of whites, which change the crossing order, star is also seen as x

This phenomena gives an overcheck appearance to the yellow groupings, as sketched here:

Design #4, Linen, bleached and unbleached

yellow red green blue red yellow

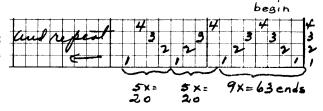
We have had an interest in the textiles of pioneer days, and those who have seen old linens will remember that the twills were often employed. Much of our present table weaving has passed by these twills, but we want to urge you to try one. This #4 is a Swedish arrangement, and we have not seen it used in just this manner elsewhere.

The warp may be linen, but could be cotton, 24/3 natural. For linen, the unbleached Canadian #14 warp spun is good, set at 32 ends per inch (2 per dent in a #16 reed); same setting for 24/3 nat.

(We are pleased to think that Canadian weavers are able to purchase linens right at home, so to speak. One of these is our "Quebec" linen, to be had in warp or weft-spun qualities, and in natural grey, or bleached, in 10/1 or 14/1, at not more than \$2.30 per pound. See p.2, Billard's. In the U.S., linens from many suppliers, including Frederick J. Fawcett, 129 So. St., Boston 11, Mass.)

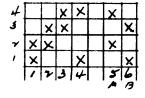
The draft

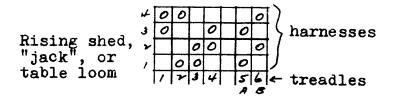
omit last #1 on last repeat, then balance arrangement by adding the first 63-end group as at the beginning.



The tie-up is standard

Counterbalanced or falling shed loom





The Treadling: Weft is bleached #14 linen, beaten to a 50-50 mesh.

Treadle 1,2,3,4,3,2, 9 times in all, which should weave the diamond area square, end with treadle 1. (see photograph p.8 Treadle 4,3,2,1, 5 times, to all square of straight twill, omitting the final treadle 1

Treadle 1,2,3,4, 5 times, to complete square of twill Treadle 1,2,3,4,3,2, and repeat as above, for the diamond area, squared

Alternate these diamond and twill blocks throughout.

This cloth will require hemming only. We suggest warping a width that will permit hems all around, 1" to 2" according to size. This will give a handsome background without obtrusion of design.

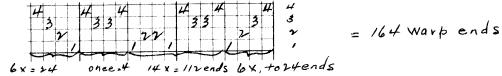
Design #5, Heavy Linen, Huck and Twill

Still another, and a widely different textile, based on the simple twill, comes when we use a many-plied linen thread --salmon gilling twine or any of the fishing net sizes which are usually numbered by the ply: 3,5,6,7,8, etc. Because of the soft twist, the plies flatten when washed and ironed, giving a rich appearance and heavy weight on the table. It is too heavy for a cloth, but luxurious in place pieces.

Our warp setting is 12 ends per inch, with a six- or sevenply giving the proper warp size.

If one does not have access to these heavy linens, an even more interesting warp results by using three finer linens as one warp end, e.g. 3 ends of 20/2 used as one; or 2 ends of 18/2 plus 1 end of 10/2; or similar combinations of "left overs". Warp as one end.

The Draft



The tie-up is standard, as given on page 3, and treadlings given below will refer to that tie-up.

To weave:

With fine linen weft, weave 1/4" tabby, for turn-under of hem.

With 6- or 7-ply linen, corresponding in size to warp, and beating to ll ends per inch on the loom (for a 50-50 finished product):

Treadle 1,2,3,4,1,2,3 for underside of hem
Treadle 4,3,2,1, and repeat 6 times in all, to square the twill
corner

Treadle 4,1,2,3,4,3,2,1, and repeat, for the length of centre desired (ours was 18" on loom), then

Treadle 4 once

Treadle 1,2,3,4, and repeat 6 times in all, to match 1st end Treadle 3,2,1,4,3,2,1 for underside of hem, then fine 1/4" for turn-under.

It is well to remember these heavier mats, rather loosely woven, tend to have a higher shrinkage, so be sure to allow for this.

To finish: Stitch twice on machine on each side of the cutting line between mats, before washing. Soak in warm soap suds, rinse well, but do not squeeze or wring, just drip out excess water. Roll in towel until damp only, iron until dry. Then cut apart and carefully hand hem.

(these heavy mats, photographed as #5, page 8, won honorable mention at the recent London, Ontario, exhibition)

Design #6, Turquoise Linen Ruck corners

Our mind now turns to a finer linen again, and the warp is a favorite of ours, 18/2 Irish linen from Searle Grain Co., Winnipeg, excellent for warp or weft, reasonably priced in pleasing colors. Our example used turquoise at 20 ends per inch.

On some place mats we like pattern interest held to the corners, and emphasized with an outlining of a heavy line. Working on paper, we place our lines and then fit a draft to suit. If we plan two or more variations on the same warp, we introduce our heavy outlining thread after the loom is set up, thus -

The introduced heavy thread is inserted into an already filled heddle, at the desired spot, pinned or tied down at the front of the loom, and weighted behind. If there are many of these added ends, we improvise a beam out of a heavy bar (or spaced in a spare reed), by tieing all the ends evenly on it, rolling it up and holding the threads from unrolling by inserting a common pin where thread leaves the rolled up ends.

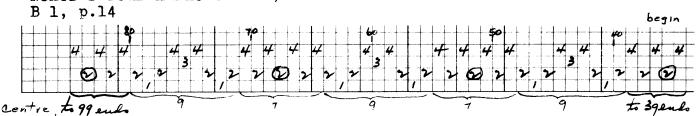
An example of our preliminary planning is sketched at the right:

We decided to use small spots of huck lace, so that we could either centre the interest by adding heavy ends through the lace spots, or to surround lace spots with added ends.

We then plan for a 1-3/4" border at each side, then our corner and added line interest, and a tabby centre.

Turquoise 18/2 linen at 20 ends per inch, 13" wide, or 259 warp ends, single in the heddles, 2 per dent in a #10 reed.

Draft is adapted from Neher's Four-Harness Huck,



Thread ends 1 to 39 as above 4,4,4, etc. huck band, ends 40 through 80 centre, threaded as edge Huck band and edge, threaded as before

39 ends 41 ends 99 ends

88 ends 259 warp ends

For our photographed mat, we used cotton boucle, turquoise, as the added ends. These were added along with the ends circled in the draft above, so that when woven they enclose the corner lace i.e., with warp end #36, heddle #2; with ends 52 and 68, heddle #2 again; and with the 4th end of the centre, again heddle 2. Count the same ends in from the left for the other four inlay boucles.

The Tie-up is standard, as given on page 3, and treadlings given below refer to that tie-up.

use turquoise 18/2 or 25/2 linen throughout, except to Treadlings: line off the boucle as noted, and beat to 19 weft shots per inch on the loom, for the 50-50 finished mat.

With fine linen, treadle tabby weave, treadles 2 and 4 alt., for 1/4" for hem's turn under.

With turquoise, treadle tabby weave, 2 and 4 alt., for $2\frac{1}{2}$ ". which will allow for a 3/4" hem and end tabby border to match side tabby borders, ending with treadle 2.

With turquoise boucle, 1 shot on treadle 4

With turquoise linen, 4 tabbies: 2,4,2,4
With turquoise linen, treadle 1,4,2,3,2,4,1 (lace square

With turquoise linen, 4 tabbies: 4,2,4,2

(With turquoise boucle, I shot on treadle 4

repeat bracketted treadling twice more, then weave centre all tabby with linen, for desired length (ours 11"), then weave border treadlings in reverse for final end.

Design #7, Huck Corners

On our same turquoise set up, instead of adding boucle we added double linen warp ends, in heddle #3 of the lace area (the 9end unit on the draft) -- giving 3 regular 18/2 warp ends in that heddle -- three lines in each side border.

These were treadled with turquoise linen as before, with a triple shot of weft thrown at the centre of the lace spot on tr.3. The mats, not photographed, were very excellent, perhaps a bit more reserved than #6, photographed on page 8.

We suggest the same set-up, with white or natural background, using strong contrasting color as added lines (e.g. black), or glitter, to good effect, with many variations possible on one warping.

We are sure that any one of these arrangements, together with much attention to details of beating, careful washing and finishing, will appeal on every count. A successful table textile depends on eye appeal for the first impression, and the "handle or feel" for the second, along with the sewing which can make or mar your weaving.

LINEN SOURCES

We must recommend two particular linens now offered for The first is by Searle Grain Co., Winnipeg, in natural or sale.

white, a splendid tow linen of about #5 size, which may be used as warp and/or weft. (1600 yards per pound, white \$2.10, natural \$1.85 per 1b.) This is excellent set at about 16 to 18 ends per inch and beaten 50-50, and takes to lace weaves with pleasure.

The second is also a coarse tow type linen, from Curl Bros., 334 Lauder Ave., Toronto 10, Ont., called "spaced linen slub" because it is thick and thin. This gives an excellent texture when used as weft thread, \$1.50 per 1b., half bleached or boiled (natural).

BACK COPIES

A word in closing. Remember all those years we inscribed at the beginning of our issue? When we had to reprint 1944 and 1945 some years ago, we decided always to have enough printed to leave us a surplus each month, and to sell them at the price of \$3.50 per These back copies are filled with all we have learned of weaving during the years, and many subscribers tell us their ambition Each year will give you a picture of is to own all of them. varied aspects of weaving, and is filled with examples of how to weave articles and why they are so woven. We'll be happy to help you complete your set, of course!

They are a world of

Hen derson

GOOD WEAVING.

as we are told over and over, and we consider ourselves privileged to have been able to write them for you.

Mrs. E. M. Henderson

R.R. 4, Silver Springs

Calgary, Alberta

Mrs. R. B. Sandin

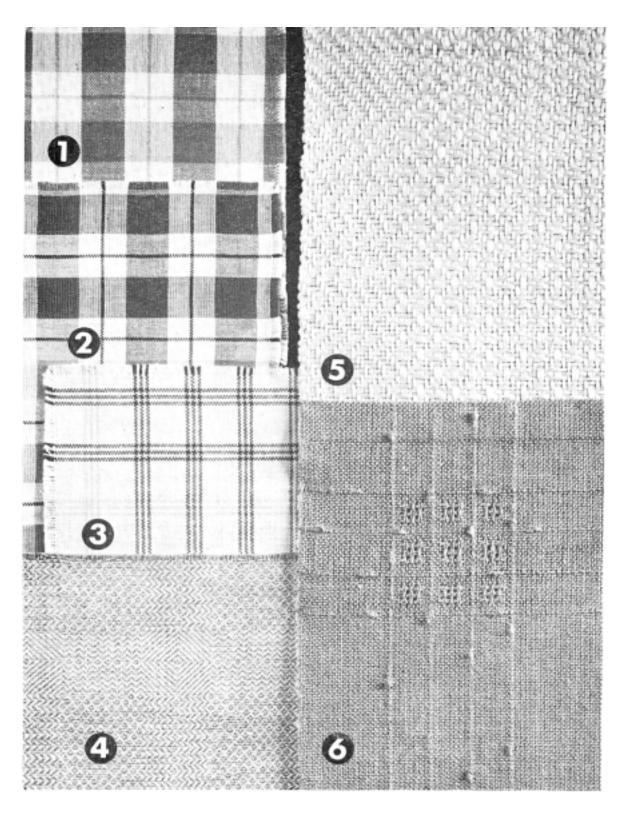
University of Alberta Edmonton, Alberta

WEAVERS ANSWER BOOK, by Dorothy Beck and Hazel Chase

This 106 page handbook for beginning and not-so-experienced weavers answers, in a clear and generally illustrated form, many of the questions and problems that are needing solutions when learning to weave. There are good hints and precepts for all weavers to follow, too. It is really an enlarged answer encyclopedia-type The illustrations are reference book, and should be most useful. large enough to be of good help. \$4.50 per copy, from Bare Cove Weavers, Box 183, Higham, Mass. Recommended.

^{\$5.00} per year of 10 issues; Subscriptions to Mrs. L. Anthony, R.R. 4, Silver Springs, Calgary, Alberta. Copyright 1962.

^{\$3.50} per year for back issues, 1944 to 1962, with complete sets still available.



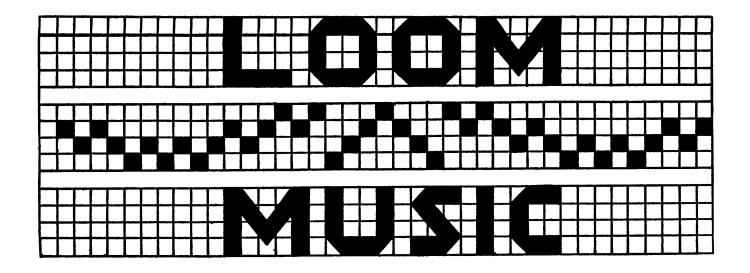
- 1, 2, 3. Brightly colored cotton table cloth material, tabby weave
 - 4. Linen and cotton table cloth, twill weave

- р. 3
- 5. Corner of heavy linen place piece, huck and twill weave
- p. 4

p. 1

6. Corner of turquoise linen place piece, huck lace corners lined off with boucle

p. 5



VOLUME XX

NUMBER 2

FEBRUARY, 1963

Thary Sandin Edmonton



Sthel Henderson Winnipeg

LOOM MUSIC

Volume XX, Number 2

February, 1963

Suitings of Quality

The business or professional man's suiting presents a real challenge to weavers to attain the proper weight and handle, one that the tailor is happy to use. The cloth must be firm but not stiff, of a weight so as to tailor well, and be one that will hold a press.

It is well to remember when one begins, that nearly all suitings use a twill, but no two twills turn out alike -- each change in the placing of warp ends, or treadling, or color, will alter the final appearance. Therefore, each project, even using a well known draft, requires its own sampling, and this is the most interesting part of the whole, as once all the conditions are met, only mechanics remain.

SAMPLING

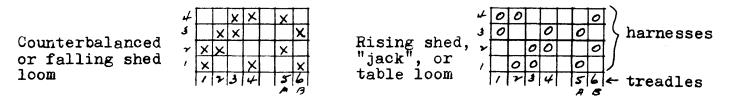
No two sampling projects will ever combine identical aims and purposes. We had need for a length of material, dark in color, conservative, using a favorite one-pound cone of 32/2 worsted heather mixture of black, medium blue and light brown. This yarn color alone, though quiet, was too "greenish" or turquoise in effect for a man's suiting. A similar weight black worsted, used in equal amounts, sounded like a good basis for sampling.

With a warp setting of 45 ends per inch, a 4 and 4 warp color alternation would give 1/12"-wide warp stripes, our first objective, and so we decided to begin our sampling: warp of 4 ends black 32/2 worsted, 4 ends heather, 45 ends per inch, 3 per dent in a #15 reed. (This means no denting trouble, as warp is beamed, threaded, then dented, in this case.)

SAMPLER, We took advantage of a previous sampler, 6" wide, woven on 4 Light 4 Dark a twill threading, 4 ends white, 4 ends charcoal, the colors planned especially to give full advantage in seeing the effect of the color changes. We treadled 6" of each change, to have enough to judge well. These orders of treadlings were taken from Watson's Textile Design and Color, Chapter XI, pages 144-164.

This simple sampler of ours has proved to be so useful that we include treadling directions, if you wish to have your own 4 and 4 master sampler for reference. We used white and charcoal, from Conlin Yarns, P.O. Box 4119, Philadelphia 44, Pa., sleyed 24 ends per inch, threaded 0° x^{\times} x° x°

using the standard tie-up:



Use the same weft as warp, beaten for a 50-50 weave.

Details of Sampler, photographed on page 16:

(If you are checking with a copy of Watson, our treadling details will vary from his, since his illustrations are sometimes threaded as above, 4321 light, 4321 dark, etc., but more frequently threaded 43 light, 2143 dark, 2143 light, etc.)

- 1. Warpwise emphasis on dark stripe: dark weft, tabby, alt.treadles 5 and 6.
- 2. Tabby check: weft 4 dark, 4 light, treadle alt. tr. 5 and 6
- 3. Warpwise emphasis on light stripe: light weft, tabby 5 & 6 alt.
- 4. Single warpwise dark stripe, barred effect:

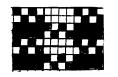
 with light, treadle 1 twice with dark, tr. 3 twice and repeat

 #4
- 5. Simple hound's tooth: 4 dark, 4 light, treadled 1,2,3,4 twill
- 6. Single dark warp stripe, emphasis between stripes is on white: dark, treadle 2 twice, light, treadle 4 twice, and repeat

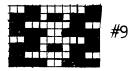


#8

- 7. Twill, emphasis on light stripe: with light, treadle 2,3 with dark, treadle 4,1 and repeat
- 8. Broken dark and light stripes: light, treadle 5,6 dark, treadle 6,5 and repeat

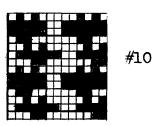


9. Chain appearance on light stripe:
light treadle 1, dark treadle 2,
light treadle 3, dark treadle 4
and repeat (i.e., tr.1,2,3,4,
alternating light and dark weft)



10. "Feather" on light stripe:

white, tr. 5
dark, tr. 3 twice
white, tr. 3 once
white, tr. 6
dark, tr. 1 twice
white, tr. 1 once
and repeat



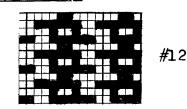
11. Light warp stripe vs black and white between:

light, tr. 2 twice dark, tr. 4 twice and repeat



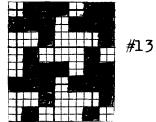
12. Twill, light stripe emphasis: tr. 4 light,

tr. 4 light,
tr. 3 dark
tr. 2 light
tr. 1 dark
and repeat



13. Double "star" figure: dark tr. 1 twice

dark tr. 3 twice light tr. 1 twice light tr. 3 twice and repeat



One could go on to an infinite variety of treadlings -- and then if weft colors are introduced -- a whole new set of samples.

WOOL Back, then, to our sampling for the man's suit length: twill warp of 4 ends black, 4 ends greenish blue heather 32/2, 45 ends per inch. 32/2, as you know, is a very fine worsted wool (often purchased from Searle Grain Co., Winnipeg, Manitoba; also Golden Rule 32/2 worsted from Hughes Fawcett Inc., Box 276, Dunellen, New Jersey.)

It is well, once in a while, to review what is meant by worsted. It is, according to Pritchard's Textile Dictionary, "A variety of wool yarn or thread spun from long staple wool, which has been combed, not carded like woollen yarn. The fibres are of uniform length and lie parallel to each other. They are smooth, elastic and strong, and are used for making fine suitings and materials in which a smooth surface and close weaving is combined with comparatively light weight. The name comes from Worsted, in Norfolk, where it was first manufactured."

We have a sample here of 17 oz. pure worsted English flannel, the warp tightly spun about as thick as this line _____, 40/2 or finer, one black end twisted with one grey. The weave is a 12³⁴ twill, 60 ends per inch finished. (17 oz. means 17 oz. yarn weight per yard of goods). Number of weft shots come as close as possible to number of warp ends, if weft weight matches warp. Handweavers are not interested in producing this type, however, as it is too difficult to obtain except by machine weaving.

SAMPLING DETAILS

An examination of our white and charcoal sample showed four treadlings most likely to produce the texture desired for a man's suiting -- firm but not bulky. These are listed on page 10, and photographed on page 16 -- numbers 6, 7, 11 and 12, and below we give sampling results on our 32/2 warp. (Worsted samples are not photographed, since the weave would not show up in the colors used.)

First of all we tried out warp setting and beat, to make sure of satisfaction there. Using one color 32/2 for weft -- for one-shuttle convenience, we wove four twill samples, treadled 1,2,3,4 and repeat, beating (1) 32 ends per inch, (2) 34 wefts per inch, (3) 36 wefts per inch, (4) 38 wefts per inch. These were washed in mild suds, rinsed well, steam pressed, then judged for desirability

of finished product. The sample beaten to 36 wefts per inch, on the loom, under weaving tension, was just what we wanted -- firm but not stiff, with the twill diagonal somewhat higher than 45°, which was our aim in beginning the samples at 45 ends per inch. The diagonal for clothing twills runs from left to right, a point to watch when beginning to sample.

With our beat established, we went ahead to experiment with weft colors, 36 weft shots per inch.

EXPERIMENT

- Weft of blue-green heather mixture, like the warp, treadled No. 1: 1,2,3,4. After processing it had a good handle, but very indistinct pattern.
 - Weft of brown alpaca, a heathery mixture from Shuttlecraft of Rhode Island, 28/2 weight, treadled 1,2,3,4. Again a No. 2: good handle, still less distinct as to pattern, with a nice overall brown effect.
 - No. 3: Weft of black 32/2, treadled 1,2,3,4. The heather warp stripe was quite pronounced, but somewhat monotonous and not interesting to us for the present suit length.
 - No. 4: Weft same as warp, treadled: tr. 1 black

tr. 2 blue heather tr. 3 black

tr. 4 blue heather, and repeat.

Very pleasing!

No. 5: Weft same as warp, treadled: tr. l black

tr. 2 black

tr. 3 blue heather

tr. 4 blue heather, and repeat.

Again, very pleasing, with a feeling of almost a check in this sample, instead of a stripe.

No. 6: We tried then the "opposites" treadlings, as Nos. 6 and 11 on pages 10 and 11.

> (old #6) Using 16/2 weight weft instead of double weft treadle 2 brown shots: treadle 4 black

This, beaten to 20 wefts per inch of this heavier weft, gave an evenly surfaced product, fairly firm, with an indistinct brown warp stripe emphasis. Nice, but not especially interesting to us.

No. 6: (old #11) Using 16/2 weight weft again: treadle 2 black treadle 4 brown This had still more of an all-over effect, not much character.

FINISHING

Off came the warp, washed by dipping, without crushing or squeezing, in mild soapy water, rinsed and wrapped in a towel until just damp, then pressed under an old cotton cloth until dry.

We cut the various samples apart and mounted each on its own page, then submitted them to "the husband" for his choice. It was the twill, No. 4 on page 13: faintly striped, subdued as to color, the blue heather mix having a hint of brown, so the blending of the three was very close and harmonious.

Our own choice had been #5, which was just a little more "definite", but we must admit it was probably more suited to a sports jacket than to a suit.

WEAVING

Nothing remained but the final figuring, which was 32" wide in the reed, 45 ends per inch, making 1440 warp ends, 4 black, 4 heather. Faced with so many ends, the idea of warping 4 ends of one color, dropping them and warping 4 ends of the next color, was just too tedious. Therefore we took one end of each color and warped away, two together all through, then beamed the warp using an 8-dent reed as a raddle (6 ends per dent, with a missed dent every 1½ to 2" to bring warp to 32" width). The cross was retained throughout beaming, and with lease rods tied to warp beam, the ends were threaded to four dark, four light, picking ends from cross with as little warp end crossing as possible:

OOOO heather, xxxx black.

A 13-yard warp gave $11\frac{1}{4}$ yards, finished, ample for a 2-pant suit, with $1\frac{1}{2}$ yards treadled like #5 sample, for a skirt length. The shrinkage in length allowance with these wools was just 3" per yard.

The length was finished in the same manner as the samples -- washed carefully in Ivory suds, rinsed well, both done with the least possible crushing or creasing. Our habit in winter is to spread

the cloth on sheets, on the basement floor, smoothing it out to even width to dry. We mailed it to Hughes, Trim Ltd., 2050 Bleury St., Montreal, who finished it well at 25¢ per yard.

The weaving is demanding, requiring much checking of the beat after each break of attention. But we are all pleased -- the man, the tailor, and not least, ourselves.

Too much trouble? One does nothing well without painstaking effort and the satisfaction is more than ample reward.

Hitch your loom and shuttle to a challenge, and earn the reward of

GOOD WEAVING!

Mrs. R/B. Sandin University of Alberta

Edmonton, Alberta

Mrs. E. M. Henderson

R.R. 4

Calgary, Alberta

SWEDISH SWATCHES by Malin Selander

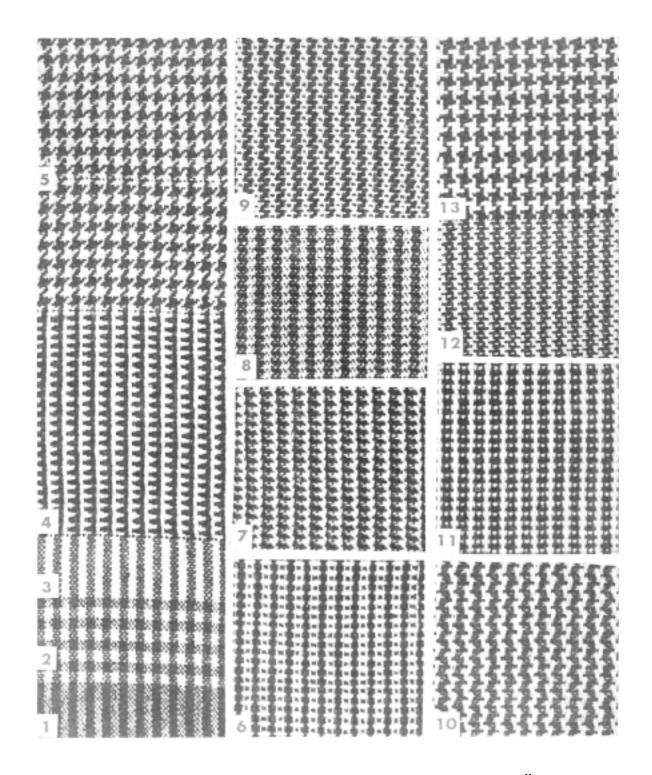
A most welcome addition to our library is Malin Selander's new "Yellow Series" swatch book and accompanying drafts. There is a selection of 4- to 8-harness drafts, and Malin's flair for color is well shown. The presentation of the samples is extraordinary --meticulous weaving, splendid binding, and superior make-up in the best Swedish tradition. Especially prepared for North America, it is completely in English. The price is \$9.50, and in our opinion the book is well worth having. (Our copy from Craft & Hobby Book Service, Big Sur, Calif.)

The drafts are varied, and capable of being adapted widely by the able draft student, and we are especially interested in the several varieties of warp emphasis shown. We can see why this is a limited edition -- such quality does not come easily.

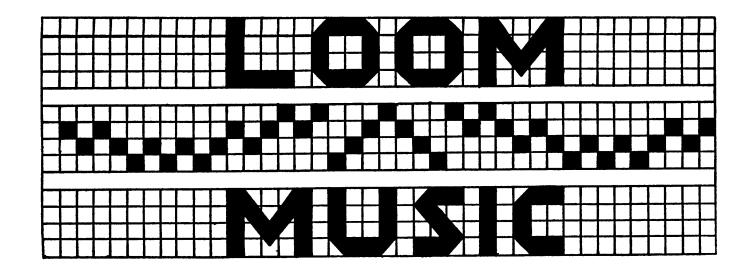
BANFF

It is time to make summer plans, and the Banff calendar is now at the printers. Mrs. Henderson is planning to be there as usual. Make Banff your 1963 study goal -- preparations in the weaving section are already under way.

Address inquiries for school calendar, etc., to The Director, Banff School of Fine Arts, Banff, Alberta.



Twill sampler, threaded 4 charcoal, 4 white, showing 13 treadlings. Treadling details appear on pages 10 and 11, LOOM MUSIC, 1963.



VOLUME XX NUMBER 3
MARCH, 1963

Thary Sandin Edmonton



Sthel Hendersons Winnipeg

LOOM MUSIC

Volume XX, Number 3

origin.

March, 1963

The 1963 Glitter of Gold

The history of Man revolves around his love for the Sun, and in turn, objects using the color of the Sun -- and we today are no exception. Whether it be in the bright noonday light, or the many gradations of our geographical location, we live by the light and warmth of the Sun. We owe all color to the sun -- the flamboyant and subtle colors we see in Nature, enhanced by the neutral browns, greys, and blacks of her many toned palette. This winter we are living near the summit of a small hill on the cattle-grazing lands of Alberta, and today is a totally grey day. The rolling hills have tones of gold where the dead grasses wave above the snow, and the hills about the river are black and white. But only last week there was a most spectacular winter sunset of flaming color, so intense it was breathtaking. From these glorious sights, set off by sobering neutrals, we find color inspiration for our loom weaving.

There have been many times in history when the gayety of color has been denied, but today we are in the midst of an outburst of exciting jewel-like textiles. This was emphasized at Christmas when we received cards with woven swatches using metallic yarns, as part of the Christmas greeting card. A fairly recent (#3, 1961) issue of the Ciba Review, available at most large libraries or museums, on "Gold and Textiles", gave fascinating reading on the subject. This led us to review again "A Short History of Decorative Textiles" by Violetta Thurstan (order from London School of Weaving, Mary Mount, Flushing, Cornwall), and "The Romance of Textiles" by Rodier, to read the story of other times.

BRIEF MENTION In the Ciba Review of March 1961, we read that the OF EARLY earliest form of gold thread was in long thin strips, GOLD THREADS obtained by beating the purest metal into flat, thin This was then cut into the width desired, generally very These were then used as wefts, along narrow, because of the cost. Another early method of with other threads, to form the fabric. preparing threads was to wind the gold strip around a white linen Still a third type was a drawn gold wire, used as an Mention should be made of Cypriot embroidery thread for belts. thread (or skin gold or membrane gold) which was widely used . beginning with the eleventh century. It consisted of a narrow strip of gilt animal gut wound spirally around a fine core of linen, silk, For gold thread, the core was dyed yellow or or cotton thread. Chinese gilt leather brocades red, for silver, it was left white. appeared in Europe from the fourteenth century on, and ancient fabrics employing this type may be presumed to be of Far Eastern

The great churches and museums of Europe are today the custodians of medieval and later early weavings and embroideries,

but it is easy to see why comparatively few have survived. One reason was the great use in wearing to which they were subjected, and a second, the subsequent re-use and melting down of the metal for new textiles.

MODERN

METAILIC We today have the privilege of using gold and silver and THREADS colored threads without the great cost, because of modern science. The latest threads are laminates. That is, they are made of a thin aluminum foil (or a clear plastic film vaporized with aluminum or otherwise metallized) sandwiched between two transparent films of plastic. This product is manufactured in sheets and then cut into the desired size strips.

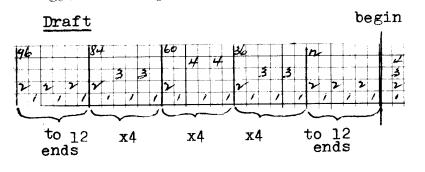
Modern metallic yarns have improved tensile strength. They are non-tarnishing, are not harsh to the touch, and are odorless. If washed in use, they require a warm iron, not hot.

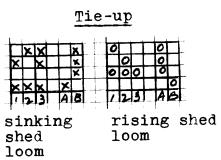
Any type of weaving may use these modern metallic yarns successfully. They are especially successful for many evening wear needs, such as lamé cloth, brocade type weaving, evening bags and stoles. Their use in drapery and upholstery will depend on the style of decor and the utilitarian needs. Because metallic threads are used more often as wefts, being more economical so employed, most textiles begin with a cotton, linen, silk, or wool warp. The Egyptian cottons are especially suited to metallic wefts, and we give you some examples.

A splendid small <u>book marker</u>, the size of which could be enlarged with ease, came to us one Christmas from Mrs. Flora Marshall of Winnipeg; we call it -- (photographed as #1, p. 24)

THE GOLDEN

BRONSON CROSS One of the satisfying qualities of metallic threads is their happy blending with other threads. This example shows a gold "Jewel" (about 1/64 Lurex) thread, on a warp of 30/3 or 20/2 eggshell Egyptian warp, set at 48 ends per inch. This is a very close setting, but the "Jewel", a nylon supported metallic thread, requires it. It beat in to about 43 shots per inch, and the Egyptian warp is almost invisible in the blend.





The Warp is eggshell 30/3 Egyptian, 48 ends per inch, 4 ends per dent in a #12 reed: 96 warp ends -- 2" wide in the reed.

After a beginning heading, insert a card 3/4" The Weaving: wide for fringe. Weave 1/4" tabby with gold metallic, ending with B tabby, -- then

- 1. Hemstitch end fringe, in 5- to 6-end groupings, using a gold 20/2 or sewing thread.
 2. With gold metallic, 1/64 width throughout,
- treadle 3, B, 3, B, A, B, 3, B, A, B, -- pattern all across.
- 3. Weave 1-1/8" tabby. This metallic turns well at edges, so weaves an absolutely straight edge, plus your Watch beat. skill.
- 4. In pattern, treadle 2,B,2,B,A,B, continuing for 13 times, or 2", forming lower end of cross. Check to keep beat the same as in the beginning tabby area.
- 5. In pattern, treadle 3,B,3,B,A,B. 4 times in all. 6. In pattern, treadle 2,B,2,B,A,B, 4 times in all
- 7. In tabby, 1-1/2"
- Finished length 6" plus 8. Hemstitch as at beginning. end fringes.

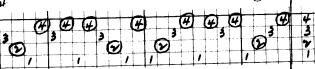
A RIBBON

A small swatch of interesting color was on a ribbon from Miss Hilma Berglund of Minneapolis, and we give it so you may use the warp setting and idea. (photographed as #4 on page 24)

The warp is colored linen in a gay random mixture of colors, of a 40/2 weight, at 30 ends per inch, 1 inch wide, with an odd end The ribbon is wefted with silver of silver Lurex here and there. Lurex at 30 shots per inch. The color is subtly toned down by the silver, and the texture is firm but pliable. Woven wider, this would make handsome evening bag fabric. Or, a 6-inch length of this 1" ribbon, fringed, would make an attractive book mark.

Many times weavers wish to weave hangings suitable for CHURCH dossals, or fabrics to hang along the railing of pulpits FABRICS in churches. These require rich, colorful effects, and a symbolic cross is not necessary unless desired. The cathedral textiles of the Middle Ages were the marvellous brocades and silks of the period, beyond our power to reproduce, but some of the geometric designs we can achieve are most suitable and satisfying. We suggest an idea which came to us through a swatch on the Christmas card of Mrs. Grace McDowell, Kincardine, Ontario. The draft is our own selection, however. begin

Draft: Gothic Cross, p.41, Marguerite Davison, Handweavers Pattern Book, new ed.

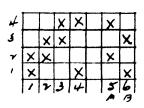


circled ends = red; others = yellow

Warp and setting: Rayon of 8/2 or similar weight, one end bright golden yellow and one end scarlet, alternated all through, set at 30 ends per inch.

The tie-up is standard

Counterbalanced or falling shed loom



	4	0	0				0	T)	i
Rising shed,	3	0			0	0			harnesses
	×			0	0		0		
"jack", or	7		0	0		0		IJ	
table loom		1	r	3	4	5 A	6	<	treadles

The Treadling: Follow any of the treadlings in the book, but use the above tie-up, and the color arrangements given below.

Three treadling orders are listed, to be treadled without normal tabby, alternating weft shots of red as the warp, and 1/64 width gold lurex -- i.e. odd numbered treadle with gold, then even numbered treadle with red, and so on through the treadling order:

#1: Treadle 1,2,3,4, 1,2,1,4, 1,2,3,4, 1,4,3,2, 1,4,1,2, 1,4,3,2, and repeat

#2: Treadle 3,2,1,4, 3,2,3,4, 3,2,1,4,3, 4,1,2,3, 4,3,2,3, 4,1,2 ""

#3: Treadle 1,2,3,4, 1,2,3,4, 1,4,3,2, 1,4,3,2, 1,4, and repeat

Woven in in an all-over manner, this makes a lively colorful textile of good hanging weight. This warp setting and weft arrangement could also be used in blouses, in other colors and draft, as it is not stiff or harsh.

LUREX AND

Mrs. Doris Shattuck of Laguna Beach also used a twill, which works out well, as a Christmas card inset - and adaptable to many other purposes. (photographed as #3, page 24)

Her warp is about a 20/2 weight, rayon or cotton, turquoise, set at 30 ends per inch, threaded Rosepath:

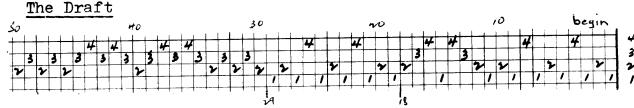
Treadling:

For weft, again 1/64 gold Lurex, supported with nylon. Using the standard tie-up given on page 20 above, it was treadled 1,2,3,4, 1,2,3,4, etc., beaten to about 60 shots per inch. This gave a weft-faced twill with a faint trace of the warp. It is too stiff for draping, but is excellent for evening bags, having good body but not unwieldy. The weft faced surface gives many gleaming reflections of the lurex, with a turouoise undertone.

FOR A GOLDEN
WEDDING GIFT There is another occasion when the use of gold is very appropriate -- that of the Golden Wedding gift. A very handsome cloth may be woven using white and gold.

We have a swatch here from an unknown Nova Scotia weaver, arranged for evening dress material, using Marguerite Davison's Ancient Rose, as the draft. It would adapt very well for table use. (photographed as #5, page 24)

The warp is white 50/3 cotton, at 48 ends per inch. Because there are so many ends, we suggest weaving either one centre runner about 20" wide, or two side runners 10" wide each -- to lay over a white undercloth, or on the bare table for buffet serving.



Arrangement for a 20" runner, 967 ends at 48 ends per inch:

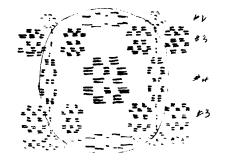
Selvage 43 ₂₁	•	ends
Border: ends 1 through 18 of draft above, x 5	90	ends
Centre: above draft, 50 ends x 15	750	ends
Balance: ends 1 through 29 of draft, once	29	ends
L. border: repeat first border, reversed	90	
L.selvage: repeat first selvage, reversed	4	
	-967	ends

Weft: For pattern, a fine white silk floss, about the of 24/3 Egyptian. Suggested sources for floss are Troy Yarn & Textile, Pawtucket, R.I.; Eureka Yarn Co., Inc., 109 West 24th St., New York 11; Charles Y. Butterworth, 2222 E. Susquehanna Ave., Philadelphia 25, Pa. Tabby is gold Lurex, 1/54 width.

Treadling Details:

Use standard tie-up given on page 20, and weave alternate pattern and tabby shots, in the conventional overshot manner. Treadlings are "Rose Fashion"

Repeat 5 times in all, for end border Treadle 4, twice Treadle 1, twice #1 Treadle 4, twice Treadle 1, twice Treadle 4, twice Treadle 3, once Treadle 2, once #2 Treadle 1, once Treadle 4, twice Treadle 1, once Treadle 2, once Treadle 3, once Treadle 4, twice Treadle 1, twice #3 Treadle 4, twice Treadle 1, twice Treadle 4, twice Treadle 3, three times Treadle 2, three times Treadle 3, twice Treadle 2, three times Treadle 3, three times



After completing the end border treadlings, weave through the entire set of treadlings for desired length of runner, ending with group #3.

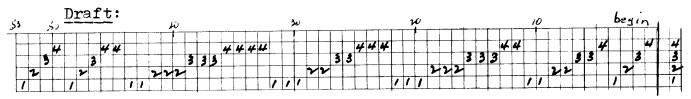
Then repeat the final end border treadlings to match beginning, i.e. treadle group #2, then #1, and repeat to match first end. The rose figure is sketched, since the photograph does not show the pattern well. The materials and beat should be adjusted so that when the material is on the loom under tension, the circle should be only just slightly elongated.

UNDULATING TWILL

We have a very clever use of the "Undulating Twill" for upholstery or a very heavy drapery, employing an added metallic thread. "Wide Basket Weave Stripes, Marguerite Davison, page 52, treadling #3. The sample photographed as #6, on page 24, is woven in a warm terra cotta color with 1/64 gold Lurex, and the weave is not obtrusive at all.

Warp: 20/2 or 30/3 mercerized cotton, terra cotta, set at 48 ends per inch (4 per dent in a #12 reed)

Wefts: Firm cotton-rayon boucle, terra cotta color;
Nylon or dacron-supported 1/64 gold metallic, or a color if desired.



Arrangement: For one-direction movement ///// repeat draft for width desired.

For change of direction, thread ends 1 through 52, then reverse, ends 53 back through to beginning, and so on, at each reverse being careful to avoid a doubled end.

///////\\\

The Treadling:
One shot firm boucle and one shot metal, throwing a double shot of boucle at one inch intervals in the weaving. The treadling order, using tie-up given on page 20, is:

3,2,1, 4,1,4, 3,2,1, 4,3,4, 3,2,1, 4,3,2, 1,2,1, 4,3,2, 1,4,1, 4, and repeat.

You will find this material is smooth on the side where warp is predominate, and textured on the weft-predominate side. Very good. Warp is interestingly grouped because of the draft.

DOUBLE WEAVE AND METALS

Those interested in double weave designs will find great possibilities in allowing for metallic threads in the warp, to show at certain designated spots. These may employ many of the colors now offered, creating brilliant spots here and there.

SOURCES

We finish this issue with a glance at metallic thread Searle Grain Co., Winnipeg, Manitoba, has two colored 3 oz. at \$1.00; and silver, and copper \$2.35 special; also guimpe (Lamnette) which is metal twisted around a core in a 3-ply: \$1.00 for 75 yards.

Curl Bros. (No, we've no connection with any manufacturer or thread dealer), 334 Lauder Ave., Toronto 10, Ont., has 7 colors: emerald, Christmas green, Bristol blue, scarlet, violet, and white and gold, in Lurex 1/64 size, with 70 denier Nylon support: \$2.50 gold, and \$2.60 colors, 4 oz. spools. 1/32, one side silver, other gold Mylar, 4 or 8 oz. spools, \$4 per lb. Many fancy yarns, gold, silver, on colored cores, \$2.00 per 1b.

Also Sutton Yarns, Sutton, Quebec.

U.S. readers will fine large selections from sources already listed on page 21. We might mention two others: (west) Grant Hand Weaving Supply Co., Box 178, Provo, Utah; (east) Shuttlecraft of Rhode Island, P.O. Box 6041, Providence 4, Rhode Island.

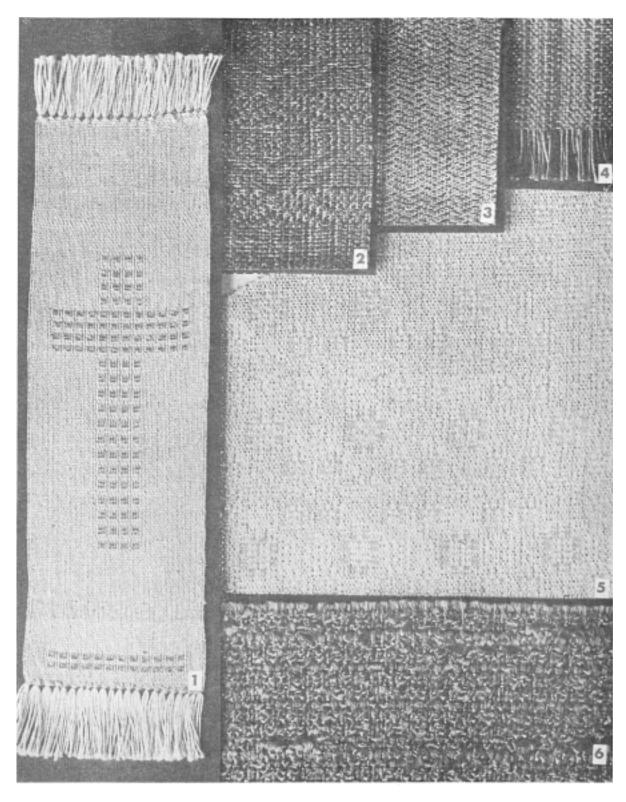
Now, it is bright weaving

GOOD WEAVING! for

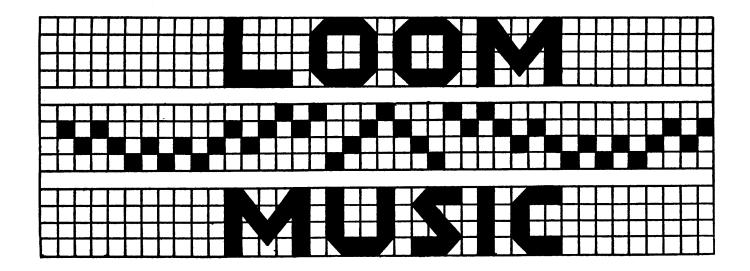
Mrs. E. M. Henderson

R.R. 4 Calgary, Alberta University of Alberta Edmonton, Alberta

^{\$5} per year; back copies \$3.50; subscriptions to be mailed to Mrs. Lillian Anthony, R.R. 4, Calgary, Alberta. Copyright 1963.



1.	Golden Bronson cross, bookmark, by Mrs. Marshall of Winnipeg	p. 18
2.	Red and gold metallic, from Christmas card of Mrs. McDowell of	10
	Kincardine, Ontario	p. 19
3.	Turquoise and gold metallic, from Christmas card of Mrs. Shattuck of	
	Laguna Beach	p. 20
4.	Bright linen and Lurex ribbon, by Miss Berglund of Minneapolis	p. 19
5.	Upholstery in terra cotta color boucle, with gold metallic	p. 22



VOLUME XX NUMBER 4

APRIL, 1963

Thany Sandin Edmonton



Sthel Hendersong Winnipeg

LOOM MUSIC

Volume XX, Number 4

April, 1963

SYNTHETIC FIBRES

Casement and Drapery Cloths

One of the requests we received not long ago was for an issue on "Manmades", or, as the scientists say, synthetic fibres. Since that time we have spent uncounted hours on the search for the story of these fibres, and as many more hours on an understanding of what we were reading. Now we have mastered, in an amateur sort of way, a whole new vocabulary and facts related to this vast subject.

But hand weavers are not too concerned with the "hows" in the birth of a fibre -- their great consideration is what usefulness the product holds for them as a media for the loom. (However, if you are interested, you may write to Mrs. Henderson for some further notes which she has collected).

References:

THE AMBASSADOR, London, England New York (Summer 1962) Basle, Switzerland by Linton Pizzuto

As early as 1664, Dr. Robert Hooke dreamed of a yarn made by chemical means, and scientists since that time have, until 1939, added knowledge to the dream at long intervals. The sum total of their discoveries was capped by the discovery of "Nylon 66" in 1939 by W. H. Carothers, the leader of the research team developing it. From then on, further developments led to the great discoveries of the last twenty years.

The early fibres required tremendous refinement and improvement of the product to reach the present moment of achievement, and this refinement is still progressing, both in natural and Manmade fibres. Refinement is said to be the current trend in textiles -- and when new fibres are introduced it is because they provide characteristics found in none of the existing types. As well, a great number of 1963 textiles in our shops have combined to blend into one the good qualities of each component.

So, we read in a dress goods sale sheet, dated early 1963, reference to the following blends: Fabrics of acetate rayon and nylon; Dacron and cotton; acetate rayon and cotton; viscose and acetate; rayon and silk. In the Summer 1962 issue of AMERICAN FABRICS we see advertised "Avril", a rayon and dacron blend; Klopman's 65% Dacron and 35% cotton gabardine; Creslan (an acrylic fibre) blended with wool, blended with cotton; and so on.

The different classes of synthetic fibres are Polyamides, Polyesters and Polyacrylonitrile, the names deriving from the process and bases used to produce them. The different classes of rayons refer to the type of process used to process the basic material.

What can we look for in these synthetics? (T.N. below means trade name

good qualities

poor or fair qualities

hints on care

NYLON (polyamide fibre)

outstanding tensile strength high elasticity excellent abrasion resistance, better than any other fibre low water sorption (quick drying) rot resistant good affinity to all classes of dye can be permanently pleated poor heat insulation not affected by moths or mildew

yellows at temperatures over 1200 C sensitive to bleaching agents, acids, and sunshine fats and oils penetrate to interior of fibre, hard to remove prone to build up static electricity prone to pilling

wash often in hand-hot water do not boil or bleach wash colors and whites separately do not expose to sun or direct heat iron nearly dry and use low heat

T.N. (polyacrylonitrile fibre, polyvinyl group) Acrilan, Zefran, ORLON, Creslan

warm, exceptionally soft with light weight strong, hard wearing non-irritant good resistance to creasing can be durably pleated easy to wash and dry good warmth retaining power unaffected by acids, insects or bacteria

absorption of perspiration poor develops static in processing soils readily fair abrasion resistance, but not for heavy duty uses freedom from pilling, fair Type 64 improves this.

never boil, wash in warm water drip dry without wringing if ironing necessary. must be cool

Orlon Sayelle is a crimped fibre which straightens when wet and crimps again on drying.

TERYLENE (Eng.), DACRON (U.S.)T.N. (polyester)

very strong high resistance to abrasion resilient, shrink and stretch resistant can be permanently pleated not affected by sunlight or moths resistant to mildew

perspiration not well absorbed certain degree of sensitivity to alkali marked tendency to pilling accumulates static electricity heat insulating quality poor

wash in warm water do not boil soiled spots can be rubbed with soap or detergent do not wring, not needed use cool iron, but usually not necessary

Taslan is a bulked fibre developed by DuPont using synthetic fibres as base. Ban-lon - bulked yarn of Nylon or Terylene

RAYONS

Arnel, Chromespun Tricel, Celanese, etc. T.N. Acetates: Celaperm -- color added before spinning to make color fast Celafil -- crimped acetate; Celaloft -- crimped acetate Fortisan rayon is so classified, but is very strong and shrink resistant. Excellent warp.

Acetates - continued

rich and attractive in appearance drapes well, recovers from creasing gives lasting wear dves well mildew resistant, moth proof washes and dries easily

creases when wet does not like hot wet conditions too well wash and wear qualities fair

wash frequently in warm water iron with cool iron if needed

Similar to above, but weaknesses are TRIACETATE: overcome. More robust to wash and wear, can be permanently pleated; needs little ironing, dries quickly.

avoid wet creasing; if machine washed. iron very damp

Avisco, Avril, M 61 staple, Cordura. T.N. Viscose:

accounts for 80% of manmades in the world reasonably strong pleasant handle, drapes mothproof, high resistance to mildew dyes easily can be dope or spun dyed (color added before spinning) and has good color fastness if so treated.

weak strength when wet poorer crease resistance poorer resistance to bacteria and insect attack

drying and ease of care not as good as some synthetics

wash in fairly hot water only use fairly hot iron

Cuprammonium: Bembergs

extra fine fibre good strength attractive handle good draping qualities more expensive to produce than other rayons

treat as other rayons

PROTEIN FIBRE, derived from casein: Fibrolane, Aralac.

when blended, warm soft handle high moisture absorption comfortable to wear high crease recovery

must be blended with cotton, wool, nylon, etc.

wash like wool

Fibreglass, Aerocor (Taslan textured glass, means glass yarn GLASS: has been bulked). T.N.

washable, drip dry, no wrinkles fire-safe does not shrink, stretch or sag very strong moth, mildew and rot resistance not affected by weathering reduces sun heat on windows heavier fabrics absorb sound controlled quality 1963 yarns are soft and drape well.

may be brittle and not practical for handweavers as warp any blending with other fibres destroys fireproof quality

hang damp after washing do not dry clean check for splintering and shedding while weaving requires experimentation

SOME NEWER TERMS IN SYNTHETICS:

One of the non-woven type fabrics, DuPont. Dextrex:

Cross between vinyl and acrylic fibres, fireproof. Modacrylic: "Dynel" pile fabrics. Need special dry cleaning process

Polypropylene (textile fibre): similar to nylon and Terylene; high strength, floats on water, marine uses.

latest development in rayon; appearance and handle of Polynosic: cotton, with silky appearance; good crease resistance; very strong; nearest yet produced to natural fibre.

YARN SOURCES

Which of these yarns may be bought by the handweaver, and Here is a partial list: where?

Shuttlecraft of Rhode Island, P.O. Box 6041, Providence 4, R.I., offers a large selection, - acrylan, nylon, rayons, dacron, bulked Orlon, and blends

J.H. Clasgens Co., New Richmond, Ohio, advertise synthetic yarns.

*J.C. Yarn Co., 109-111 Spring St., New York 12, advertise nylons. rayons

Searle Grain Co., Grain Exchange Bldg., Winnipeg, carries Dacryl, nylon, rayons

* Curl Bros., 334 Lauder Ave., Toronto 10, Ont., have acetate rayon, viscose rayon, Dacron, Terylene, and blends

* Sutton Yarns, Sutton, Quebec.

* Eureka Yarn Co., Inc., 109 West 24th St., New York 11

* Troy Yarn & Textile Co., 603 Mineral Spring Ave., Pawtucket, R.I. * Chas. Butterworth, 2222 E. Susquehanna Ave., Philadelphia 25, Pa. are sure to have synthetic yarns and blends in their offerings. Robin & Russ, P.O. Box 273, McMinnville, Oregon, sometimes offer Fibreglass boucle, rayons and blends.

(Starred dealers have mill clearance offerings, and so are likely to have unusual and up-to-date type of fibres).

STATIC

ELECTRICITY

We have two hints for static electricity in your weaving and wearing of synthetic fibres:

From CIBA

REVIEW, #132: 1. If electricity is in loom, try grounding or "earthing" it, as a radio.

2. If in your warp, try (a) spray-wetting as we sometimes do linen; (b) make an ordinary salt solution and spray warp, keeping away from heddles.

a syndicated newspaper column, we read that Margaret From HELOISE, Bohanan, who owns a laundromat, recommends a fabric softener in the last rinse water to remove static electricity from garments before wearing. try a fabric softener in water solution and spray on the warp?

Casement Cloth and Curtaining

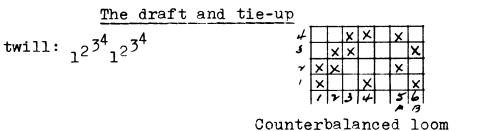
We have a splendid opportunity to use synthetics (or manmades, if you prefer), in casement curtaining. Todays yarns of all kinds, natural and synthetic, come in many forms, as boucles, thick yarns, and thin, combined with metal -- giving us a large choice. Also, we may mix or blend, remembering that in synthetics, except rayons, shrinkage has been eliminated, and if we do not use our second yarn in too large quantity at any one point, shrinkage differences will not be too hazardous.

Of course, sampling must be done to obtain exact data on loom loss, washability, etc.

#1 DRAPERY

A basic warp setting, for varied effects by change of weft; cotton or synthetics, or a combination of the two.

The Warp is a 50/3 natural Egyptian cotton, or fine viscose, set at roughly 19 ends per inch, with added ends of spun rayon such as "white satin", of approximately perle 3 size.



Rising shed loom

00

Warp order: 12 ends fine cotton

1 end white satin (size of Perle 3

9 ends cotton

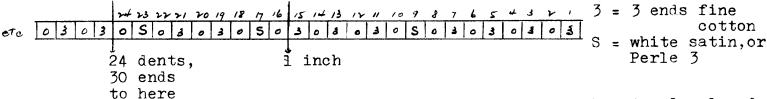
l end white satin

6 ends cotton

1 end white satin, and repeat for desired width, calculating 19 ends per inch.

At each side add 14 ends fine cotton, for $\frac{1}{2}$ " selvage, to dent at 2 per dent in the 15-dent reed.

Denting: Use a #15 reed, always denting 3 fine cotton in one dent, heavy white single in a dent, with missed dents marked "o" (selvage is 2 per dent for 14 ends):



Treadling is tabby throughout, woven with natural colored rayon loop, with an open beat of 14 wefts per inch -- this gives a 50-50 weave with the missed dents.

#2 DRAPERY

<u>Warp</u>: Eggshell or deep natural rayon, shiny, alternated with dull finished cotton (or dull finish synthetic), natural color, of about 16/2 or 20/2 weight; sleyed 2 per dent in a #12 reed.

Weaving is tabby throughout, in a random arrangement for texture, using as weft: white shiny rayon about 16/2 weight white rayon boucle or loop. medium weight

Beat is 24 wefts per inch:

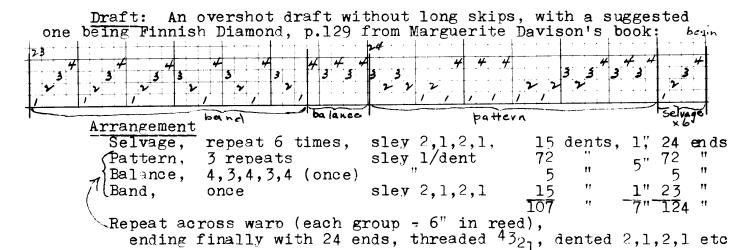
- 5 tabby shots shiny rayon)
- 2 tabby shots loop or boucle) repeat until 4 boucle bands woven
- 9 tabby shots shiny rayon, making the 4th or 5th shot double
- 4 tabby shots loop or boucle
- 12 tabby shots shiny rayon, making two or three of these shots double, e.g. 4th, 7th, 10th, or less
 - 6 tabby shots loop or boucle

Continue in a similar manner, but varying the number of shots to avoid too even repeats in the loop and tabby band groupings. If a random arrangement is woven, the overall effect makes matching of stripes unnecessary in adjacent widths.

#3 DRAPERY

Have you ever tried this? Overshot in a lacy texture. We starched lightly when finishing.

Warp is Egyptian cotton or 20/2 cotton, natural, at 15 ends per inch, with 1" selvages at 23 ends per inch (sley selvage: 2,1,2,1, etc in the #15 reed)



Weft: Natural color, spaced linen or cotton frill of medium to heavy weight, or rayon boucle; tabby is same as warp.

Weaving: Using the tie-up given on page 29 (standard tie-up)

treadle the overshot as usual, alternating pattern shots with two tabbies, using the "as drawn in" treadle order (or just 1,2,3,4, or 1,2,3,4,3,2, and repeat).

In treadling, calculate the beat to weave 7 heavy pattern wests and 14 tabbies per inch. Begin with a 1" band, alternating fine and heavy shots, tabby weave. Weave $5\frac{1}{2}$ " pattern treadling, using 1 pattern shot, 2 tabby shots, etc. Then weave 1" tabby band.

This gives a drape with 1" cross checks on a light weight background. Be sure to do a sample to check up on shrinkage, etc.

#4 SHEER CURTAIN

Where a sheer curtain with no pattern is desired, a slight thickening here and there in the weft is useful, using spaced weft.

Warp: 30/2 Dacron, or 24/2 natural cotton, at 24 ends per inch.

Draft: 1234, 234, using the standard tie-up, to weave tabby.

Weft: Spaced linen, #10, or #14, in natural or unbleached, beaten to 20 or 22 ends per inch, on the loom. (may be purchased at Curl Bros., Toronto).

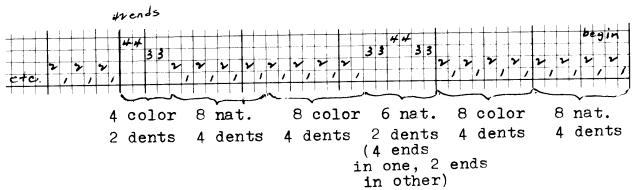
#5 WITH COLOR

An interesting way to use color stripes in the warp is.

Warp: 40/2 natural cotton, or 30/2 Dacron; with stripes of the same weight, in gold, or other color preference.

Warv order is: 8 natural, 8 color, 6 natural, 8 color, 8 natural, 4 color = 42 single ends. As threaded and dented, calculate on 29 to 30 ends per inch in the reed.

<u>Draft and denting</u>: Where two ends occur on the same frame $33^{44}33$ use separate heddles, but in denting treat them as one end. This will mean some dents will have 2 single ends, some 3, and a few 4 per dent. Dented as noted below, in a #15 reed.



The Weaving: Weft is natural 40/2 like the warp, beaten to

30-32 ends per inch. Treadle, frames 1&4 OR, using standard tie-up frames 2&4 given on page 29, frames 1&3 treadle 4,5,6,2 and frames 2&3 and repeat

#6 HEAVY "SHEER"

A heavy weight drapery, but sheer in effect, is one we tried out at Banff one summer. We used a very open denting, and mixed cottons and rayons in the warp.

The Warp: Natural carpet warp, heavy cotton boucle, and a gold wrapped (node) rayon spiral. Warp order and denting in a #15 reed are shown below:

xooxooRBRooxooxo

o = missed dents

x = carpet warp

R = rayon and gold spiral

B = cotton boucle.

The Weaving is tabby throughout, with a very light beat of 10 to 12 wefts per inch. For weft use white rayon boucle, or white rayon boucle plied with gold, depending upon the amount of gold desired in the finished product.

In this type of drapery, unless unshrinkable yarns are used, sampling is most essential. Once shrinkage is calculated, it is a very successful type drapery.

The Banff School has recently received an exceptionally beautiful publication from India, -- the September 1962 number of the magazine MARG (U.S.A. \$6 per year, single copy Rs 5.50, which we presume is about \$1.00).

MARG is a magazine of the arts, and the issue mentioned is entitled Handlooms. The content is tremendous, telling of traditional and modern Indian weaving, as well as giving information on the looms of India. It is fully illustrated with fine printing, both black and white and color. You will never regret owning this number, we are sure.

Address: MARG Publications, 34-38 Bank St., Bombay, India.

We close with this note on

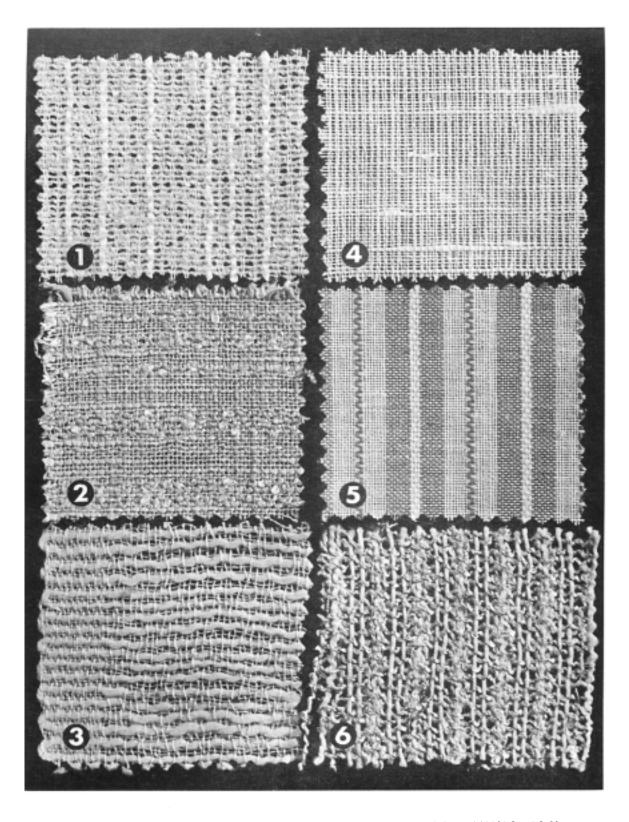
GOOD WEAVING!

Mrs. #. B. Sandin University of Alberta Edmonton, Alberta

Mrs. E. M. Henderson

R.R. 4

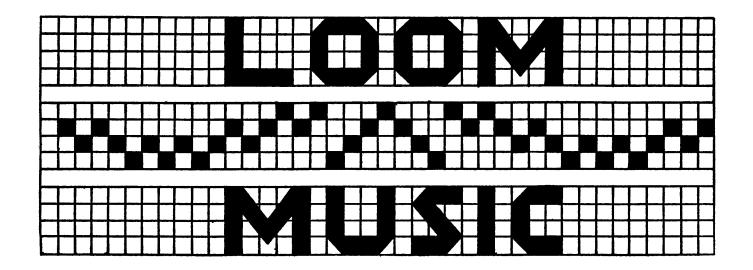
Calgary, Alberta



DRAPERY SAMPLES IN ACTUAL SIZE — LOOM MUSIC, 1963

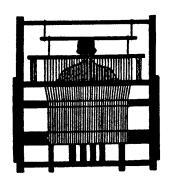
1.	Natural with added white warp ends, boucle weft	p. 29
2.	Natural, with random stripes of boucle or loop yarn	p. 30
3.	Overshot, in a lacy texture, heavy cross-bars	p. 30
4.	Sheer curtain, spaced linen weft for texture	p. 31

5. Color stripes with a simple warp pattern stripe
6. Heavy "sheer", using carpet warp, boucle, metallics
p. 31
p. 32



VOLUME XX NUMBER 5
MAY, 1963

Thary Sandin Edmonton



Sthel Spendersons Winnipeg

LOOM MUSIC

Volume XX, Number 5

May, 1963

On the subject of <u>Borders</u> -- the ideal form of casual weaving for summer days

Textiles of practical use fall into two loose categories: the first, where the design is all over, or <u>diaper</u>; the second, where the design is formed by borders -- either placed at the ends, parallel to selvages, or around the four sides of a square or rectangular project, which may or may not have a diapered centre.

Borders are most ancient. Every early civilization, whether primitive or highly developed, shows these bordered and diapered examples in the textiles which collectors have gathered. Techniques found include the early tapestry forms: color and design achieved through the use of dyed threads; or the art of the great draw looms of the old Chinese, Persian, Italian and Spanish weavers. One cannot weave today without feeling that, in our small way, we are participating in an activity that has been basic to the needs of man throughout the ages, serving to satisfy both his aesthetic and utilitarian needs.

THE BORDERS

They supply a sense of completeness -- while an all-over design has no definite beginning or end. Borders supply excitement in the form of a patterned area in the design as a whole, and supply it either with a pictorial effect or a colorful one, or both. A border may be wide, or narrow, dominant or supporting, able to demand all the interest, or merely supply a small contrast.

When we stop to consider, our household textiles are largely bordered. Towels -- both bath and kitchen; table cloths; many glass curtains; rugs; draperies with borders spaced or placed in key positions; skirts of the diradl or western type; coverlets of the colonial era, and so on.

DESIGNING FOR WARPWISE BORDERS

Almost any draft set into our looms will weave end borders for us, but on a plain weave we may choose to have the interest placed in the warp, by either colored or thicker or finer warp ends added near the selvages. If we use boucles or similar threads, we may have a textured band. In designing, we consider how little or how much; evenly spaced or graduated; one color, a contrast or harmonicus blending; or a rainbow band. To do this visually, we take brown paper the width of the warp, plus a contrasting sheet -- anything will do. Scissors in hand, we try out selvage border sizes, and place and replace the positions until satisfied.

The next step is to measure the border bands and decide upon color and weight of border warp ends. One can utilize the

scrap basket contents here, and tape on the actual colors we have in mind to judge their impact on the warp color and on each other. This will determine the number of ends needed to obtain the desired borders, and they may be now set down in the warp order.

Warp-wise interest may be added at any time to a tabby foundation, by tieing in new ends in addition to, or in place of warp ends already in place. It takes more explaining than actual operation!

Method I, where new ends go along with ends already in the warp. Use the prepared brown paper pattern, placing it over warp ends in front of the reed, and mark areas where added warp ends are desired.

Warp the ends to be added (about 1 yd. longer than project) take off with lease rods as usual and bring to front of loom. Thread them into the reed and heddles already used by main warp, then pull added warp from front of loom to back. Stop when front ends are even with beginning of warp, and tie new ends onto front rods.

If added ends, now at back of loom are long. Scotch tape them to a spool or a stick, after having stretched them out to get even, and roll up to warp beam. Then tape the roll to prevent unrolling, and weight the spool, to match background warp tension, and let hang below warp beam.

Method II. Putting the new warp ends in with originals makes the fabric thicker at this area, and mutes the color. If not desirable, after marking areas, cut original warp ends at front, tie the new ends to original ends, then pull both back through reed and heddles. (To pull knots through easily, grasp tied warp ends tightly in front and behind reed, and saw up and down, moving the knots backward. Do same through heddles.) Cut across at knots.

Tie in new warp ends at front bar, and roll warp behind on spool as above. The original discarded warp ends may be chained and tucked temporarily into warp roll, and continuing to chain as warp is unrolled. Sounds complicated, but is simple, as you will find.

Now for some Borders worked out on various threading drafts

Example 1, Black skirt, bright bands used vertically

In designing skirts, if one plans carefully, the border may be turned to run in a vertical direction after making. Woven thus

when sewn it may appear so

Borders may be at one side at the edge of front fold in a Wrap-around, or may outline pleats if pleated. Plan the warp wide enough to include a hem. For example, if skirt needs to be 25" from top to bottom, allow 3" extra, plus $2\frac{1}{2}$ " for shrinkage and narrowing in, making a reed width of $30\frac{1}{2}$ ".

Warp: black wool, 32/2 Weavecraft or similar weight, at 30 ends per inch. Or, use 20/2 black cotton for a cotton skirt.

<u>Draft</u>: 1234 twill, using <u>standard tie up</u> given below:

Wefts: Background weft is black 32/2 like warp, woven in tabby, for a 50-50 woven product.

Border uses color as the design force:

- 1. a bright purple rayon boucle, almost twice the weight of the warp
- 2. a forest green 16/2 weight wool
- 3. a scarlet 16/2 weight wool
- 4. a marcon 16/2 weight wool
- 5. a light pink 32/2 weight yarn
- 6. a shocking pink fine rayon boucle, and
- 7. a fine white rayon boucle

Very small amounts of each color are needed, less than 30 yards in all, unless border is repeated more often.

Border detail -- weave black tabby, for hem area and edge of wrap-around type.

Band :	1	4 shots purple, tabby weave 3/8" black tabby	1/4" wide 3/8
Band 3	2	Treadle 1, treadle 2, green Treadle 3, scarlet Treadle 4, treadle 1, maroon	
		Treadle one shot tabby, using pale pink,	
		shocking pink, purple and green, wound together	
		Treadle 1, treadle 4, maroon nearly	1/2"
		Treadle 3 scarlet	
		Treadle 2, treadle 1, green	7 /0
	_	3/8" black tabby	3/8
Band	3	as Band 1	3/8 1/4" 3/8
		3/8" black tabby	5/8
Band	4	as Band 2, except using shocking pink boucle	1 /2
		instead of scarlet on tr. 3 nearly 3/8" black tabby	1/2
Dond	_	2 tabby shots purple rayon boucle	
Danu	כ	1 tabby shot very fine white rayon	1/4"
		2 tabby shots purple rayon	- / -
		3/8" black tabby	3/8
Band	6	Treadle 1, treadle 2, forest green	<i>31</i> -
23224	•	Treadle 3, scarlet	
		Treadle 4, maroon	
		Treadle 3, scarlet	
		Treadle 2, treadle 1, forest green	1/4"
		3/8" black tabby	3/8
Band '	7	as Band 5 width of band 42"	1/4" 3/8 1/4" approx.
		15	·

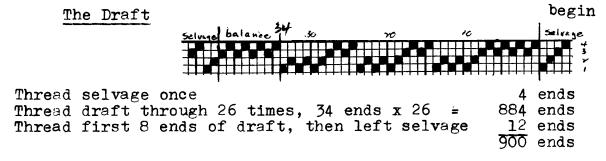
(This example did not show up well enough in the photograph, so was not included with other examples on page 42)

Towel examples, which may serve equally well in planning diractly skirts, place mats, patio runners, and little girls' skirts

The first and second examples, on the same warp, use a Monk's Belt draft. The first example won First Prize in the 1962 All Canada, London Ontario, Exhibition, as a towel entry for Mrs. Sandin. We see it also as a stunning band on a summer skirt, using various colors in the pattern repeat.

Warp is a random mixture of white, natural and light beige Egyptian cotton, odds and ends varying in weight from 50/3 to 20/2, set at 45 ends per inch -- 3 per dent in a #15 reed, 900 warp ends. The warp was wound 3 ends together, then sleyed and threaded in random order. No doubt about it, these mixed warps give interest to the background -- avoid regularity in threading the colors.

Ours is a generous size hand towel, 20 x 30, a good 2 x 3 proportion.



TOWEL # 1 Wefts:

Wefts: Background tabby weft is 18/1 natural linen

Pattern: red linens of 20/2 and 25/2 weights -- four "reds", ranging from a very dark rose-red to crimson and scarlet.

white linen, mercerized, 10/2 weight

Treadling details -- treadles refer to standard tie-up on p.36

With natural 18/1 linen, weave $2\frac{1}{4}$ ", tabby weave, for a 1" hem, firm beat.

Band 1, at hem line, Treadle 1, Treadle 3, with white 10/2

 $1\frac{1}{2}$ " tabby as before, natural 18/1 weft

Repeat Band 1
4 shots natural 18/1 tabby
using the three darkest reds, wound together on shuttle,
treadle 3, 8 times, using 18/1 tabby between pat. shots, for
a 1/2" red band
4 shots tabby 18/1 natural

Repeat this sequence until six red bands are woven (see photograph on page 42). The first red band uses the 3 darkest reds wound together as pattern; the second red band uses the 3 lightest reds wound together as pattern; alternating thus for the 6 bands.

Treadle Band 1, to complete end border.

Body of towel is woven: 12" tabby of 18/1 natural, then Band 1; these alternated throughout.

Final end border is narrower, just two of the red bands

You might say -- there's certainly nothing unusual about these directions -- why the prize? Well --

it is beautifully woven
the linen weft gives a fine handle
the color is arresting
the proportions are good
the finishing (sewing, washing, ironing, etc.) is excellent
it excites envy -- both to the wish of having woven it,
and the desire to own it.
Enough?

SKIRT

BORDERS For a bright skirt, we suggest a color scheme taken from a Guatemalan piece, collected more than 30 years ago -- it positively blazes with color, analyzed thus:

turkey red, proportion	
mustard yellow "	1/10
magenta "	3/10
violet "	1/10
grey "	1/10
dull purple "	3/10

On this present Monk's Belt draft, one could get a brilliant effect by the following treadlings, using a tabby of lighter weight to get a solid pattern effect:

Treadle 1, 4 times, with purple, red tabby

Treadle 4, 2 times, red with red tabby

1, 4 times, purple with red tabby

4, 4 times, yellow with mustard tabby

1, 4 times, magenta with dull red tabby

4, 2 times, dull purple with red

1, 4 times, violet with dull purple

4, 6 times, magenta with dull red tabby

1, 2 times, yellow with mustard

4, 2 times, grey with yellow, and so on

TOWEL

But Towel #1 was a hand towel, and each year about this time we weave a camping or beach towel, with rougher linen and of a generous size. As there was just warp enough from #1 left on the loom, we re-sleyed and re-rolled -- 900 ends at 30 ends per inch = 30" width; 2 ends per dent in a #15 reed.

Our Monk's Belt on the first towel was treadled to appear thus = = = = = , but on the under side were evenly spaced groups of three = = = = . We used this appearance for our beach towel.

Weft: Background is #5 tow linen, unbleached Pattern is Lily's Stranded Filler Art 514, red, black.

Treadling details -- again, treadles refer to standard tie up on page 36.

With fine linen, weave 1/4" tabby turn in for hem.
With #5 tow linen, weave 2" tabby weave. This allows for a half inch hem -- narrower than usual for quicker drying.

Pattern Band

With Lily's red Stranded Filler, treadle 1, 3 times, using the #5 tow as tabby between

With tow, 2 shots tabby

With Lily's black Stranded Filler, treadle 3, treadle 1, no tabby between

With tow, 2 shots tabby With Lily's red, treadle 1, 3 times, with tabby

10 shots tabby, using #5 unbleached tow

Weave the above red and black band, 3 times in all, separated by the 10 tabby shots.

Body of towel is woven: 4½" #5 slub tabby
then one red and black pattern band,
these alternated for the entire length. Our finished size
27" x 48"

Other uses. As we look at this towel it seems perfect for beach or summer cottage window curtains, or lengths for using in doorways. This excellent weight will never wear out, and will relish hard wear and washing. Fine for boat cushions, or for porch, in your own color scheme, even a dandy chair covering or couch throw.

The following examples were woven as guest towels, but we believe their coloring and borders have many other uses -- charming place mats, unusual summer skirts, cushions, and aprons.

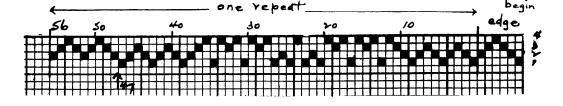
TOWEL #3
Warp in

Blues

Here is an unusual color scheme for a warp, based on a blue scheme, which we again recommend for use of odds and ends.

All weights are about a 20/2 mercerized cotton, 30 ends per inch in a #15 reed, warped and threaded at random. Our warp colors are teal blue, dull turquoise, delft blue, a reseda green which was so fine it was used double for one end, a medium grey which looks quite mauve when combined thus. We'd love the skirt -- The draft is Crackle:

The Draft



Threading:

edge, threaded once 6 ends
draft, 56 ends, repeated 6 times=336 ends
balance, draft ends 1 to 47 47
left edge, reversed 6 ends
47

Wefts: Background is turquoise 18/1 linen, with Pattern of white 10/2 mercerized linen, used double on the shuttle. (6-strand white floss would be very usable here)

Treadling details -- using standard tie up given on page 36

With turquoise linen, weave $l_4^{\frac{1}{4}}$, for a $\frac{1}{2}$ finished hem, ending with tabby B

Band: (treadle 4 with white linen double tabby A treadle 4 with white linen double

The $2\frac{1}{2}$ " end band of the towel uses this one white band treadling, separated by varying widths of tabby, thus (see photo. p 42

Band, 3 tabbies, Band, 5 tabbies, Band, 7 tabbies, Band, 9 tabbies, Band, 11 tabbies, Band, 15 tabbies -- thus Tabby A is constant at the centre of the band.

Towel body is all turquoise tabby, with the second border to match the first end.

TOWEL #4

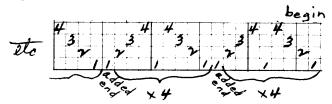
Warp in We made a similar warp in yellows and golds, and tied it

Yellows onto the turquoise warp. This is another random arrangement,
of pale yellow, darker yellow, yellow gold, and a very fine
dull gold and beige used together as one end.

Weft was yellow linen, 18/1 weight, with pattern bands of the white linen. The photograph will show this as a variant of the treadling given above in detail for the blue towel.

TWO ROSEPATH BORDERS

The last two towels are on a 24/3 natural Egyptian cotton warp, 30 ends per inch, threaded in Rosepath, with a doubled warp end used at 1" intervals for interest:



Wefts: Background is chartreuse 20/2 linen, with bands of white 20/2 linen

20/2 unbleached linen

25/2 or 20/2 linen in bright medium green

in bright rust

in medium brown

Treadling details -- using standard tie up given on p.36

Weave 1/4" with fine linen for hem turn-in
Weave 1" chartreuse linen tabby, for a ½" hem
Weave 2 shots white 20/2 tabby
6 shots unbleached 20/2 tabby
10 shots white 20/2 tabby
2 shots unbleached 20/2 tabby
3 shots brown, double on shuttle, treadle 1,3,1, no
2 shots unbleached 20/2 tabby

Weave 5 shots white tabby

Repeat bracketted band, using bright rust instead of

5 shots white brown

Repeat bracketted band, using bright green

shots white 20/2

6 shots unbleached

2 shots chartreuse

2 shots white 20/2 The above gives a total band $2\frac{1}{2}$ wide

Weave body of towel in tabby, using chartreuse linen.

Band for second end is as above, except that only the rust band is used, omitting the green and brown, for a total width of 1-5/8"

TOWEL #6

This second Rosepath towel has a background of medium yellow 18/2 linen, with pattern of white 20/2 linen.

Weave yellow tabby for a ½" hem, ending with A tabby (2&4 down)

(With white, I shot with treadles 3 and 4 together (frames 1,3,4 down)

(With yellow, I shot treadles 3&4 together "

With yellow, tabby A,B,A

(With white, I shot with treadles I and 2 together, frames 1,2,3 with yellow, I shot treadles I and 2 together

With white, I shot treadles I and 2 together

With yellow, tabby A,B,A

Continue the above alternation for a band 1-3/4" wide.

Weave centre tabby of the yellow 18/2 linen, ending with A tabby, then repeat the white pattern band.

Simple, but charmingly so!

It is now late enough in the year for summer plans to have become definite, but if not, why not make this a Banff summer? Already we are planning the loom dressing, and Mrs. Henderson is expecting to preside, as usual. Even a two week session has not the pressure of a short conference, and much can be gained by advance planning.

If you have already made Banff your summer 1963 goal, we are happy to welcome you to another session of

GOOD WEAVING!

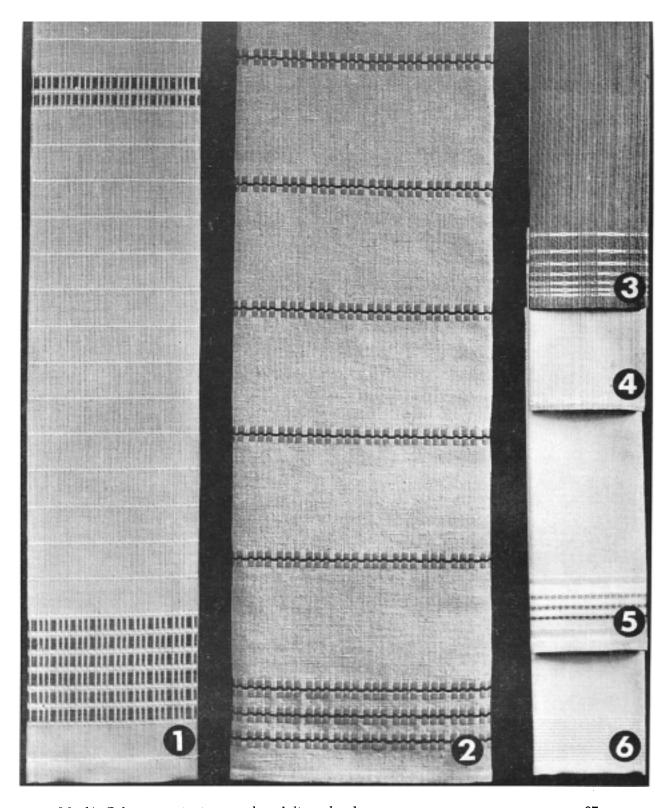
Mrs. E. M. Henderson

R.R. 4

Calgary, Alberta

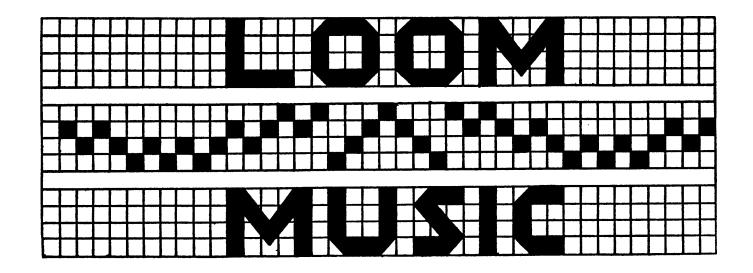
Mrs. R.B. Sandin University of Alberta

Edmonton, Alberta



- 1. Monk's Belt, prize-winning towel, red linen bands
- 2. Rough linen beach towel on the same warp
- 3. Crackle weave, turquoise with white pattern bands
- The same draft, yellow with white pattern bands
- 5, 6. Two uncommon treadlings on a Rosepath draft

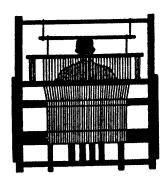
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- p. 40



VOLUME XX NUMBER 6

JUNE, 1963

Thary Sandin Edmonton



Strel Spendersons Winnipeg

LOOM MUSIC

Volume XX, Number 6

June, 1963

Crib Coverlet

Carriage Cover

Baby Blanket

Draft

One of our favorite articles of weaving is for a baby's Sources carriage or bed -- the project is not too large, and there is such variety in draft choice. This month we give you four very different examples: a fancy twill, a colonial coverlet in miniature, a texture effect, and a fancy weave. Three of these drafts we used differently over twenty years ago, but we have always liked them. They have a close connection with Mary Atwater, going back to the days when we were so fortunate as to be able to spend weeks in her company on three different occasions. Hence, this issue has many ties with that great teacher.

A Current

Trend We have, too, explained in detail several steps along the way to getting a project on the loom. More than ever before, weaving is moving into the area of occupational therapy, the work with patients in need of rehabilitation, and the education of mentally retarded Here, we think, weavers have much to offer -- either as part time teachers, advisors, or even helpers in chores to be done, and unused weaving materials and equipment to donate. Lately we have been able to give assistance to a new school for mentally retarded children, in supplying information as to type of equipment, supply sources, and so on. Any help Loom Music can supply is yours for the asking, and we can speak with fifteen years' experience in the teaching of retarded children.

The projects, now

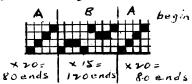
#1 Checkerboard

Blocks in Twill

This blanket was woven for a crib, and is about the weight and handle as ladies' suiting material. It can be made heavier with changes in warp and weft, and if wool is not desired, a Nylon or Dacryl warp might be used. In using these threads, be sure to sample and to watch shrinkage records.

Our blanket uses white 16/2 Weavecraft wool at 30 ends per inch, 1080 warp ends for a 36" reed width, 34" finished.

The Draft

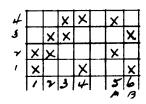


Arrangement:

Thread A, B, A, B, A, B, A, B, A, B, A = 1080 warp ends

The Tie-up is standard

Counterbalanced or falling shed loom



	4	0	0				0	I)	l .
	3	0			0	0			harnesses
Rising shed,	v			0	0		0	[/	
"jack", or	1		0	0		0		IJ	
table loom		1	2	3	4	5	6	-	treadles

The Weft is yellow 16/2 Weavecraft, beaten to 22 wefts per inch, so that the fabric would not be too stiff.

Linen Tester Textile Glass

After an inch has been woven, measure with a textile glass. If you do not have one, try your Kodak or optical shop. The tester folds flat into a square carrying case, and opens thus: AC/ A is a magnifying glass, B is a 1-inch square opening, A/B marked off on each side in quarter The square opening sits on your cloth, so it is simple to see warp end count and weft end shots per inch. Excellent ones are made by Bausch and Lomb Optical Co., but there is a much cheaper and quite adequate Japanese one to be had at about \$2.50.

The Treadling

knot, to produce a square knot.

Tieing-in and beginning a warp

Starting off this treadling reminds us of a favorite way of beginning a new warp. We are exacting in our tieing-in, as the easy beginning of the weaving depends upon it. We tie at the centre with about an inch of slack (if you are a devotee of the knot and lashing method, keep your knot groups to not Next we tie the two edge more than 1" of warp in the reed). Next we tie the two edge groups, never more than 2" width of warp in the reed, and tie them tighter by a bit than the centre. Then the intervening groups. each we tie a single knot. As each group is tied, press down on the tieing lease rod, which puts tension on all your groups. patting each with your fingers, the evenness of tension may be Keep edges a bit more taut, remember. When all are tied once, put final tension on with loom ratchet, and test again. When tension is uniform all across, make a further tie on the single

Then, what we started out to say, we never use rags or heavy weft to put in the shots that bring the warp together evenly. We keep on hand a cone of the roughest possible tow linen, about 5/1 in size, pliant but shaggy. A few shots of this, tightly beaten, draw the warp groups together, and after about 8 shots your warp is If you are a novice weaver, and find a wave perfectly ready. after this beating, it denotes uneven tension. This should be noted after the first 3 or 4 shots of tow, which should be taken out and the tension corrected.

Ready to begin the blanket?

Weave 1/4" in tabby, treadles 5 and 6, for hem turn in. Then weave twill, treadles 4,3,2,1, and repeat until corner block is squared.

Treadle 4,1,2,3,4,3,2,1, and repeat, until diamond block is

squared, then treadle 4, once.

Treadle 1,2,3,4 and repeat until twill block is squared.

Treadle 1,2,3,4,3,2,1,4, and repeat, until diamond block is squared, omitting final treadle 4.

Repeat the above alternation of twill and diamond blocks, for desired length blanket, 48" or 52" of weaving, then tabby turn in as at beginning.

To finish: Wash in soap flakes without squeezing, rinse well, hold up to drip out excess moisture, then wrap between towels. When almost dry, press with a damp cloth and just enough heat to steam. Blanket stitch edges over a narrow hem, with a 4-ply matching wool, turning corners with 3 stitches in the same hole.

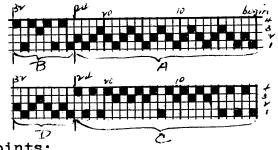
#2 The Overshot

A baby crib blanket should, we think, use a draft where the skips are small, and we have one of Mrs. Atwater's given in her January 1942 bulletin, called "Fifteen Hundred Snowballs". She referred to it "a simple -- almost a simple minded pattern, but one with a good deal of charm".

The draft consists of two motifs, a square figure, and a rose:

Square figure Part A, ends 1 -24 Part B, ends 25-32

Rose figure
Part C, ends 1-24
Part D, ends 25-32



Note the following points:

1. Each group has 32 ends,

2. Each group is divided into two parts, making it an unbalanced figuration,

3. In repeating, draft ends 1 through 24 must be added before changing to the alternate group, to balance.

Arrangement: This cover may be woven traditionally, using a cotton or linen warp. Our arrangement below is for a 36" crib cover, using natural 24/3 Egyptian warp at 30 ends per inch:

Right selvage Right border	once ends 1-24 of square draft ends 1-32 of rose draft bal. 1-24 of rose draft ends 1-32 of square bal. 1-24 of square ends 1-32 of rose bal. 1-24 of rose ends 1-32 of square ends 1-32 of square ends 1-32 of square bal. 1-24 of square	4 ends 24 ends 32 ends 24 32 24 32 24 32 24 32
(continuo		252 ends for an 85" border

(continued)

Centre, ends 1-32 of rose, repeated

17 times 544 ends

bal. 1-24 of rose, once

568 ends, 19" centre

L.border: begin at * and reverse

back through right hand border, i.e. ends 24-1 of square, then ends 32-1 of square, and so on, including selvage

252 ends 1072 ends total

24

The Weft: Pattern weft may be 16/2 yarn, or an 8/2 or 10/3 cotton. In sampling, the weft and tabby (tabby weft same as warp) should beat in to 26 pattern shots per inch, to square off properly -- i.e., to have diagonal through squares at 450.

Alternate tabbies 5 and 6 throughout, between pattern shots. Use standard tie-up given on page 44.

Treadling order for crib coverlet follows the threading order, and is

Hem turn under, and matching underside of 1" hem, then

1 square figure (details below End border: Treadlings

Treadlings 2, 2A, 2 Rose 11 square

Treadlings 1, 1A, 1 Treadlings 2, 2A, 2 " ** Rose

Treadlings 1, 1A, 1 *

Treadlings 2, 2A for desired length, Centre:

about 32".

ending with

Second end border: Reverse treadlings of first end border from * above, then hem and turn-in.

Treadling details, for the above treadling order:

Underside of a 1" hem: Treadle 3, 3 times (use tabby

Treadle 4, twice) continue for eight
Treadle 3, twice) treadlings, 16 pattern
Treadle 4, twice shots
Treadle 3, 3 times

24 pat.wefts and tabbies

(matches underside of pattern)

Treadle 1, 3 times (use tabby 1. Square figure:

Treadle 2, twice) 4 times, or 8 tread-

Treadle 1, twice) lings, 16 pat.shots

Treadle 2, twice Treadle 1, 3 times

This figure should be square, with a little more than a 450 diagonal, so stop and measure your small square figure at right hand side, and adjust if necessary: by 1) changing pattern weft, or 2) changing beat, or

3) adjusting numbers of times of treadling repeats.

- 1A. Second unit of "square" draft: Treadle 4, 3 times Treadle 3, twice Treadle 4, 3 times
- 2. Rose figure or snowball: Treadle 3, 6 times
 Treadle 4, 5 times
 Treadle 3, 2 times * centre
 Treadle 4, 5 times
 Treadle 3, 6 times
 Treadle 3, 6 times
 24 patterns and tabbies
- 2A. Second unit of "rose" draft: Treadle 2, 3 times Treadle 1, 2 times Treadle 2, 3 times

#3 TEXTURE BLANKET

A very useful draft, for many purposes, is one from the May 1940 Atwater Shuttlecraft Bulletin. There given as a texture example of a drapery from Sweden, it is an excellent way to combine dissimilar threads. We like a fine, smooth, shiny one, alternated with a thick, dull, rough one, which may blend or contrast in color. If the fine thread you have seems too much so, double it and treat it as one end, as in the photographed example on page 50.

This is a good draft for a carriage cover, with a hem or binding. Try various ways of denting, too. While we have packed our fine threads and spaced the coarse ones, the opposite can be done -- crowd the thicker ones a bit and space the fine. The uniformity of the meshing will hold the ends in place. Sample, though, to determine shrinkage before the final product.

The Draft and Tie-up and denting of the series of the seri

Warp material and setting: We use a #10 reed, 2 ends per dent for part 2, the fine warp, which is a rayon or nylon; and 1 end per dent for part 1, the coarse warp, which is a 3-ply worsted.

Warping_plan

We prefer to make two warps, the heavy first, 244 ends; then 43_1 , and from the above draft we calculated our warp:

Selvage, 4 ends heavy, sleyed 1 per dent 1st 30 dents, 3" of reed, as above: 20 heavy 20 fine	4	ends	4 dents
For 33 ", above 3 " count x $11 = 220$ each wt.	220	heavy	220 "
	220	light	110 "
Calculating for 36" width, last 2" of reed,			
1st 20 dents graphed above	14	heavy	14 "
- '	12	light heavy heavy	6 "
Balance, add 3,4 heavy (pat.ended 1,2 heavy)	2	heavy	2 "
- of Jana - A ande heavy			
Left servage, 4 ends heavy;	232	Tight	360 "

Sleying: Fasten warp #1 to front beam of loom and dent heavy ends: 8 ends, 1 per dent; miss 2 dents and fill 4 dents, all across, beginning denting at extreme end dent of reed, ending with 8 heavy.

Tie heavy ends behind reed in groups.

Then place warp #2 on top of warp #1, and dent 2 ends per dent in the empty spaces of 2 dents, all across. You may now beam directly, both warps will fall together with a shake. Or, you may thread through heddles and then beam.

Weft and treadling: The wefts are the same as the warp, and the beat should be a 50-50 one, length as desired. Using the tie-up given on page 47:

Treadle B,2,1,A with heavy weft
Treadle B,A,B,A with fine weft
Weft squares square the warp squares.

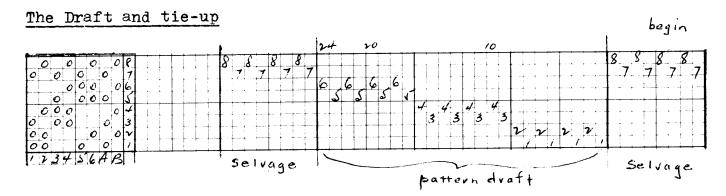
Bulky

Blanket
Our last example, used at the Banff workshop with Mrs.Atwater
back in 1941, is one which at that time she called a 6harness blanket weave, and produces a fluffy type weave. In
bulletins of Southern California's TIE-UP, it is called shell and
extended twill.

On six frames it weaves a poor selvage, so our arrangement weaves a tabby border on frames 7 and 8, for weavers with an 8-frame loom. (We have not had a chance to try the border for a complete blanket length, so suggest it as an experiment to weavers, and hope to hear reports from them. Should undesirable tension differences occur -- the edges might be warped longer as a separate warp to allow for more take-up, with the edge warp on a weight behind the loom.

Or, for a second blanket, edges could be re-threaded on frames 1 and 2.

The warp is 3-ply, or similar, knitting worsted in three colors: white, pink and blue, 15 ends per inch, 1 per heddle, 1 per dent, in a #15 reed; 36" wide = 536 warp ends.



Warping and threading

Right selvage	7,8,7,8,7,8,7,8	color A	8 ends
Centre	1,2,1,2,1,2,1,2	color B, 8	
	3,4,3,4,3,4,3,4	color C, 8	
	5,6,5,6,5,6,5,6	color A, 8)
repeat centre 2	2 times, omitting t	he	
	last repeat (5,6,		520 ends
Left selvage	7,8,7,8,7,8,7,8	color A	8 ends
	• • • • • • • • •		536 ends

Treadling and Weft:

Use weft colors same as warp, and weave 8 shots of each color in turn, beating for a 50-50 finished product:

Tabby heading: A,B, alt., as wished, color A
Treadle 1,2, alt. to 8 wefts total, color B) for
Treadle 3,4, alt. to 8 wefts total, color C length
Treadle 5,6, alt. to 8 wefts total, color A desired
Final color A is treadled in tabby, to
match beginning end.

A simple ribbon binding all around is probably the best finish for this blanket.

GOOD WEAVING!

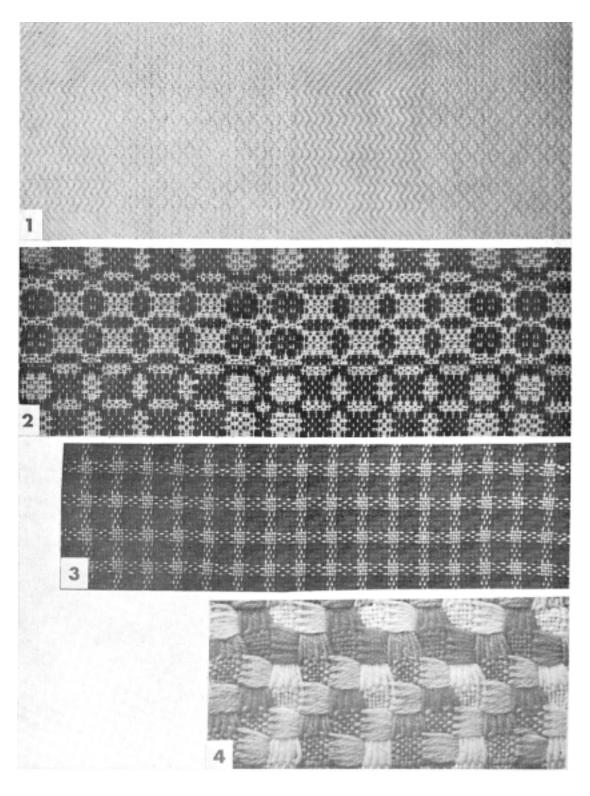
Mrs. R. B. Sandin University of Alberta Edmonton, Alberta

Mrs. E. M. Henderson R.R. 4

Ethet Luderson

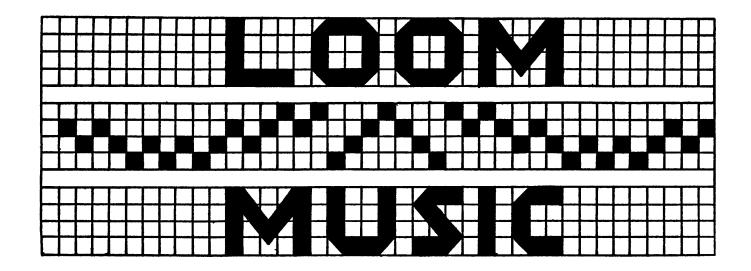
Calgary, Alberta

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- 1. Baby blanket: checkerboard blocks in twill
- 2. Crib coverlet: fifteen hundred snowballs
- 3. Baby blanket: texture and color change
- 4. Six harness blanket, from Mrs. Atwater's 1941 Banff workshop

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VOLUME XX NUMBER 7

SEPTEMBER, 1963

Thary Sandin Edmonton



Sthel Henderson Winnipeg

LOOM MUSIC

Volume XX, Number 7

September, 1963

Fun with Summer and Winter Designing on Four Frames

We believe it is essential for every weaver to spend time at the loom, just learning the ways of many drafts, and adding the knowledge gained to one's repertoire of tunes to play on the loom. Our choice of the name of "Loom Music" was one of the best decisions we ever made, and we have offered a large variety of tunes over the years, BUT --

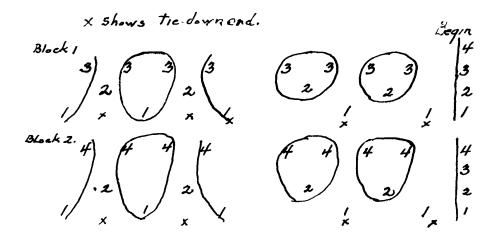
We have often wondered why <u>Summer and Winter</u> has such little appeal to the average weaver. We wonder if it is mostly because the weave is so much associated with the traditional geometrical interpretations, limited to two blocks on the 4-frame loom. We hope you will use this issue to discover the infinite variety of treadlings to which you can put it otherwise. September is the time to begin group or individual study projects, and we suggest a series of Summer and Winter samplings.

10 POINTS TO PONDER

Your early notes on Summer and Winter will contain the following statements:

- 1. On 4 frames the design is limited to 2 blocks. This is true, but there is no need to draft or treadle the symmetrical checkerboard interpretation.
- 2. The warp generally recommended is a 24/3 Egyptian, or similar grist, the pattern weft the same, and the tabby somewhat less. Why? Summer and Winter is a weave requiring 4 pattern shots and 4 tabbies to equal the space occupied by 4 warp ends. This cannot be done except by adjusting weights of weft and tabby; 8-4 is the ratio.
- 3. The above weights were given in Colonial and the early days of weaving in this century, with coverlets in mind. Today we may, for study purposes, make the warp as coarse as need be, so that we see the weave's behavior; and also to use for drapery, upholstery, household articles and skirtings.
- 4. The two blocks of the weave are threaded 323 and 424. This threading is constant, so that a short form draft is used, with the symbol used to represent one block, so This reads, Block A, 3 x (12 ends)

 Block B, 3 x (12 ends)
- 5. Either block may be repeated indefinitely, because the pattern is formed of skips of never more than 3 ends long. We say, the tie-down end occurs every 4th end.
- 6. Writing 2 repeats of each block, one can discover 4 sets of 3-thread skips, 2 for each block:



Block A (or Block 1) circles 131, and 232 Block B (or Block 2) circles 141, and 242

Odd ends are all on 1 and 2, even ends on 3 and 4, which gives us the key to the tie-up for this weave:

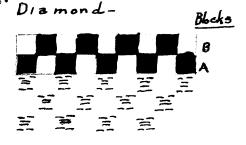
Sinking Shed

		×	Х		X	4
×	×				X	3
	×		x	×		2
×		×		×		1
1	2	3	4	A	B	

Rising Shed

į	0	0			0		4
			0	0	0		3
	0		0			0	2
		0		0		0	1
ļ	/	2	3	4	A	B	

- 7. When we weave, a block repeated need not be squared along a diagonal according to its drawing in. We may depart from the "As Drawn in" rules entirely in our treadling.
- 8. For a small design, we may avoid the blocky effect altogether by drafting each block once alternately, instead of repeating either block. This alternation as upholstery for chair covering, is a good diamond diaper.



- 9. The most fascinating factor of Summer and Winter is the way in which pattern shots interact with the tabby background shots, which follow each pattern shot; and the way one block weaves the three-thread skips on the under side, hence the dark and light, or Summer and Winter, aspect of the design. This appearance, to be most noticeable, needs one of the two blocks to dominate the drafting.
- 10. Here is a drawing to illustrate the pattern shots weaving (no tabby shown):



Notice that

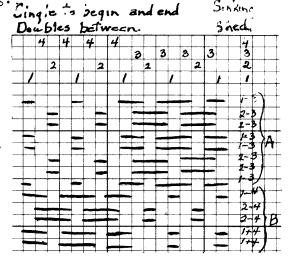
- (a) when 1-3 is treadled, Block A begins and ends with a broken group;
- (b) when 2-3 is treadled, Block A weaves complete groups.

The same holds true for 1&4 and 2&4 rows when Block B is treadled.

- (c) While A Block weaves, B block shows only single ends of weft with 3 spaces between.
- (d) The second treadling of either block shows the 3-thread groups weaving under and between the 3-thread group of the first treadling.

If each is repeated, groups will show more:

But, as 1&3 and 1&4 have broken groups at beginning and end, to facilitate squaring we usually treadle only one of each at beginning and ending of a treadling group.



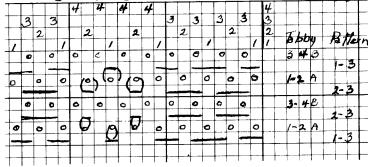
TABBY CHOICE

BETWEEN PAIRS The final, most interesting and most baffling feature of Summer and Winter treadling, in pairs after the first single, is the change in appearance of the background or light block, according to whether one treadles the A or the B tabby shot between pairs of pattern shots.

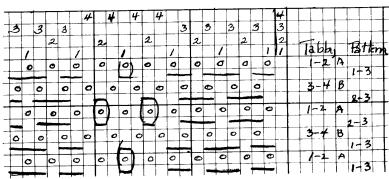
Notice the difference in grouping on the light blocks of

these drawings:

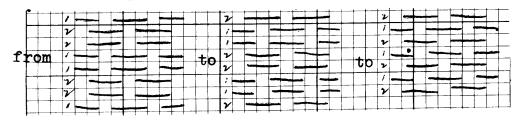
Tabby and Pattern Weave, Sinking Shed, with B tabby between pairs:



Tabby and Pattern Weave, Sinking Shed, with A tabby between pairs:



And, if we change our pattern treadling order, we change the appearance of the pattern block design



NOW TO WORK -- FOR A SPLENDID FOLIO OF REFERENCE SWATCHES

Warp. We suggest 8/2 cotton in natural, 20 ends per inch, 2 per dent in a #10 reed. Make it 14 to 16" wide, 10 yards long -- there's so much enticement in experimenting.

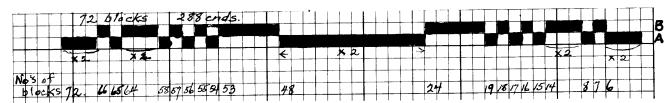
If this is to be strictly a sample warp, do have it more than one color -- use half of one and half another, or in thirds. Then as you use wefts, you can study the interplay of color as well as treadling effects. Our suggestion: one neutral, one vivid, one dull:

beige cerise raisin or or orange olive

Draft. Make up your own -- draw 3 lines for two blocks, then mark into squares: 288 ends : 4 ends per group = 72 groups or units.

You may use any progression, or random, as you like of block repeats: 1,3,5,7; or 2,5,8,11; or 1,5,9,13. Try varying the larger blocks with one-and-one grouping, so you may have lattice treadling.

You may have the centre the largest group and plan a symmetrical arrangement, thus



Don't use this -- do your own -- and it can be asymmetrical if desired.

Threading: To your draft arrangement apply the unit formula:

Block A = $3_2 3$ begin

Block B = $4_2 4$ begin

Weaving

Use a pattern weft the same weight as warp -- a dominant color for emphasis, in wool, rayon, or cotton, but not nubby at this point. Use a tabby finer than the warp, and for the beginning heading weave 1" tabby. Next, to arrive at the proper beat: weave one round of pattern: 1,A,2,B,2,A,1,B = 8 shots.

At a warp setting of 20 per inch, 4 ends occupy 1/5 of an

inch. Measure your 8 shots of weaving (textile glass if possible). They should also measure 1/5". If not, change (a) tabby weight, or (b) pattern weight. Our sample used Briggs & Little homespun for pattern, with a 14/1 linen tabby, and balanced well.

Experimenting is an excellent way to use up wound bobbins, and try out color schemes. This will give experience, too, in providing various counts of threads, and show what is suitable. At your Guild meeting, have a bobbin trading time -- an easy way to have the opportunity of using a wide variety of wefts.

At last we have decided on wefts, and we are away!

OUR SET

OF We drafted a symmetrical arrangement with a wide centre,

SAMPLES for two reasons: (a) to provide each of us a set of
samples by cutting up the centre, and (b) to finish up
the warp with woven lengths for Christmas articles, e.g. bordered
mats, wash purses, etc.

Samples were woven $3\frac{1}{2}$ in length, with 1" linen tabby between samples, for a cutting margin.

SAMPLE #1: "Star" or "Cross-Stitch" Pairing order

(a) This is probably the most common treadling, with B tabby between pairs: (treadles refer to tie-up on page 52)

Pattern 1 2 2 1 1 2 2 1
Tabby A B A B A B A B etc, for Block A, always in units of 4 pattern, 4 tabby
Pattern 3 4 4 3 3 4 4 3
A B A B A B A B etc, for Block B

Let's weave our sample to the square -- for each unit of draft on our threading, 8 shots of the respective treadling. Weave at least $3\frac{1}{2}$ " to 4" of each type. Then tabby area to separate the samples, as shown on the photograph.

(b) Many weavers prefer the same treadling, with A tabby between pairs of pattern:

1 B 2 A 2 B 1 A for Block A of the threading draft 3 B 4 A 4 B 3 A for Block B of the threading draft

We weave our sample with the same number of treadlings as in sample (a) above. Now examine the light block in each -- (a) background will show a diamond figure made by the warp, with a spot of pattern color at centre (b) shows warps (a) alternated with (b)

SAMPLE #2: "Rose" or Needlepoint Pairing Order

Now the change is in the pattern units -- we now have groups of "roses" instead of "stars", while the background blocks weave in the same manner as the first pair of samples.

Weave the same numbers of treadlings for two samples -- as woven for la and lb, with tabby cutting space between.

- 2 (a) Treadle 2 A 1 B 1 A 2 B 2 A 1 B 1 A 2 B 3 A 4 B 4 A 3 B 3 A 4 B 4 A 3 B 3 A 4 B 4 For Block B

SAMPLE #3: Single Pattern shots

Now another sample, the fifth, using a similar number of shots and the same order of blocks. For this we shall weave one pattern shot only instead of pairs, alternately. The appearance is the same using either A or B tabby alternation, but the same alternation must be used throughout:

Treadle
$$\begin{bmatrix} 1 & 2 & B & 1 & A & 2 & B \\ A & A & B & A & A & B \\ A & A & B & A & A & B \\ A & A & B & A & A & B \\ A & A & B & A & A & B \\ A & A & B & A & A & B \\ A & A & B & A & A & B \\ A & A & B & A & A & B \\ A & A & B & A & A & B \\ A & A & B & A & A & B \\ A & A & B & A & A & B \\ A & A & B & A & A & B \\ A & A & B & A & A & B \\ A & A & B & A & A & B \\ A & A & B & A & A & B \\ A & A & B & A & A & B \\ A & A & B & A & B \\ A & A & B & A & B \\ A & B & A & B & A \\ A & B & A & B & A \\ A & B & A & B & A \\ A & B & A & B & A \\ A & B & A & B & A \\ A & B & A & B & A \\ A & B & A & B & A \\ A & B & B & B \\ A & B & B & A \\ A & B & B & B \\ A & B & B \\ A$$

It will be seen that the dark pattern is less distinct and covers in a quite different manner.

Treadling an uneven number of pattern shots will produce block areas which begin and end the same.

This treadling system often makes "squaring" of a given area possible with more leeway in choice of pattern and tabby weights, since units of four pattern and 4 tabby weft shots are not necessary, as they were in #1 and #2 above.

SAMPLE #4: Single tie-down, or Dukagong effect.

In working out some designs for borders on towels, or designs where the repetition of any of the foregoing treadlings interfere with the proportion, we may treadle on one of the block's combinations only. This enables us to work out our design in a "dukagong" effect.

The choice of tabby alternation (as in #3) has no effect, but the choice of pattern treadle does affect the appearance, so again we weave two samples to show this difference:

- 4 (b) Treadle $1_B 1_A 1_B 1_A$ or $1_A 1_B 1_A$ for Block A Treadle $3_B 3_A 3_B 3_A$ or $3_A 3_B 3_A$ for Block B

On page 53, attention was called to the fact that when Treadle 1 is used, Block A begins and ends with a broken group; also Treadle 3, Block B begins and ends with a broken group.

This is well illustrated when comparing samples 4(a) and 4 (b) above.

SAMPLE #5: Bound fashion

Summer and Winter may be woven without a tabby, and this is useful where a solid pattern without definite design is applicable. Say, in a striped upholstery, or drapery, or in working out exciting color contrasts by color play.

Those of you who have Malin Selander's YELLOW SERIES, will see an example combined with tabby bands, on page 12. In the alternating color bands she has used the no tabby system.

Two colors only. Use same number of treadlings as all along in our sampling, i.e., an 8-thread unit. Use strongly contrasting tones, but not of same intensity, i.e., dark brown and medium blue; or light grey and black, etc., to avoid cancelling into grey at a distance.

Treadle 1 with dark, 3 light, 2 dark, 4 light, for Block A Treadle 1 with light, 3 dark, 2 light, 4 dark, for Block B

i.e., treadling is constant throughout: 1,3,2,4, etc.

This will give solid light blocks, alternating with solid dark blocks.

5 (b) <u>Using many colors</u>. This again uses alternate colors, for producing color bands with no pattern in evidence -- colors in desired width bands, using the treadling 1,2,3,4 throughout -- for example:

Treadle 1 purple, treadle 2 red, 3 purple, 4 red = red and purple
Treadle 1 green, treadle 2 purple, 3 green, 4 purple = green & purple
Treadle 1 mauve, 2 yellow, 3 mauve, 4 yellow = yellow and mauve
Treadle 1 yellow, 2 red, 3 yellow, 4 red = red and yellow
Treadle 1 purple, 2 cerise, 3 purple, 4 cerise = cerise and purple.

We can see this used on a bright varied warp, with startling bands of wefts for a wonderful skirting. We are going to set up a color gamp in Summer and Winter, using all the warm colors in groups: light red, pink, orange, dark blue then orange, mauve, purple, green then red, magenta, orange, purple, and so on, and go crazy using bound fashion treadlings, interspersed with tabby!

TO STUDY YOUR NINE

SAMPLES Last of all, we suggest you make a set of picture frames from light weight cardboard, with openings 1" square, 2", 3" and 4". When you wish to plan a Summer and Winter textile, whether diaper or borders or stripes, place frames over your samples, and move then around until you visualize a pleasing arrangement. Then read the pattern of block alternation seen in the frame -- and your draft is ready for use, either in repetition or at each side of a wide

centre, and apply the particular treadling system you prefer.

By varying your warp settings, and wefts to suit, you can weave every texture from glass curtains (tabby with bound fashion bands) to drapery, table linen, and upholstery.

MORE SAMPLES

Of course there should be warp left on our sample loom to disregard all conventions -- use boucles and nubs, frills, and thick pattern warps against thin tabbies, dull against shiny.

Then, too, your Summer and Winter threading is an excellent one for several of the pick-up or embroidery weaves -- more samples!

Also, try samples using the usual treadlings of some other weaves: twill, M's and O's, Bronson, etc.

Last of all, duplicate your most interesting sample, for your two Loom Music editors -- we'd love to get them for our collection.

This is why we are weavers -- there's unlimited opportunity for thrills in

GOOD WEAVING!

Mrs. E. M. Henderson

R.R. 4

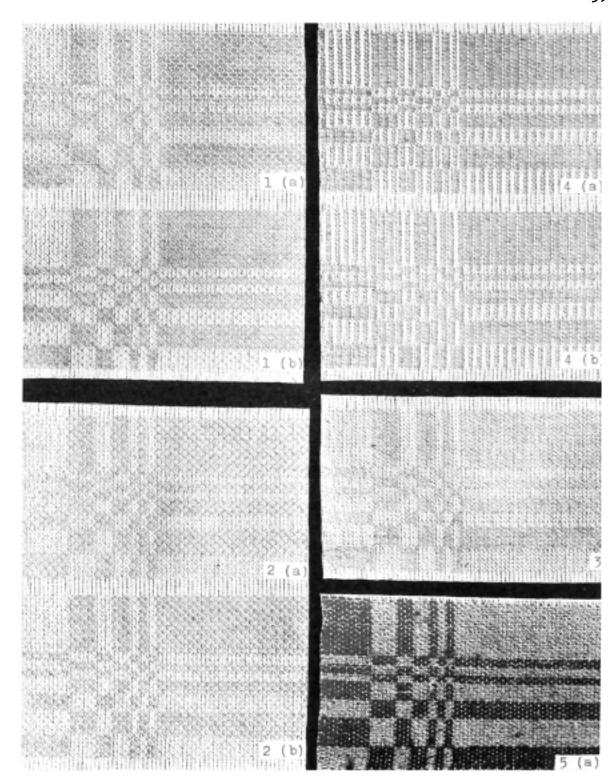
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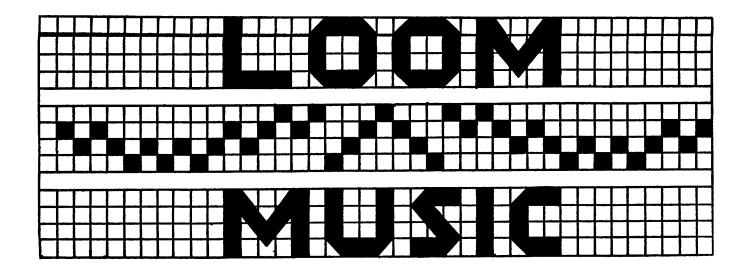
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Samples of Summer and Winter weave: eight treadling examples:

- 1 (a) "Star" or "Cross-stitch" pairing order, Tabby B between pairs,
 - (b) The same, with Tabby A between pairs.
- 2 (a) "Rose" or "Needlepoint" pairing order, Tabby B between pairs,
 - (b) The same, with Tabby A between pairs.
- 3 Single treadlings, rather than paired treadlings.
- 4 (a) Single tie-down, or "Dukagong" type, Treadles 2 and 4 used,
 - (b) The same, using treadles 1 and 3.
- 5 (a) Bound fashion treadlings.



VOLUME XX

NUMBER 8

OCTOBER, 1963

Thary Sandin Edmonton



Sthel Stendersons Winnipeg

LOOM MUSIC

Volume XX, Number 8

October, 1963

Banff Issue

As we write, it is once again a beautiful sunny Sunday Banff morning -- and in a few minutes the bells of the various churches will ring out their call to worship. The sky is cloudless, the air has an early morning coolness and a promise of an ideal day to come. We have not had too many of these unforgettable days during July -- it has been a showery, and at times, a really wet period. At the present moment we are far removed from the world of tourists that imposes itself upon the valley, and surrounded by Nature in its most peaceful mood.

Our weaving studio has had no peaceful aspects; we have had busy days, at times rising to moments of hurry. After two 2-week periods of study for short term students, we are looking forward to a week of hard weaving with the full term core.

On reviewing the students as a whole, we are left with the conclusion that seldom have we had such a variety of weaving experience in terms of student knowledge. We have had beginners, students of all degrees between beginners and intermediate, plus seniors. In many cases, students had had no training in general knowledge of loom operation and good weaving habits, and theory was very new to them. Thus, much precious time was lost, both to students and teachers, in trying to supply these lacks. We think the teaching of fundamentals should come together with facility in shuttle-pushing, resulting in more satisfaction and skill for the student.

Our classes had a truly international feeling -- one student coming directly from India, while another lady, a medical

missionary, had spent her life before retirement in India. Each of these students showed us fine examples of Indian craftsmanship, and we learned how to wear a sari, modelled on a tall young member of the class A third student was Australian, and delighted us with examples of her weaving, with fine Australian wools. We get a 2/32 Weavecraft from Paton and Baldwin, while Australians purchase 2/30 from the same firm. California, central U.S., and the East coast sent representatives, while Canada was not forgotten with six provinces on our roll.

Then, of course, we had a fine mixture of our methods with those of Malin Selander, our teacher for the summer from Sweden. Malin would say, "Shall I begin Swedish or Canadian/American?" The answer was, "As you like", so in observing Malin in action we noted many points we could incorporate into our methods. In turn, Malin would ask the student, "Are you counting by American or Swedish?" This resulted in a versatility in using both ways.

You will be anxious to know what we wove. To save time, we had most of our warps ready, and so the first days of the session were spent in threading and beaming for the seniors, and warping beginning warps for the others. Several looms were 90% ready to use.

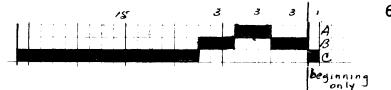
The seniors had expressed a wish for multiple harness experience, so for our two looms -- 12-, and 16-frames, Malin made arrangements, as the 8- was already prepared for threading. On the 16-harness Macomber we put a 3-block damask, using 15 frames. The warp: 60/2 Knox linen at 60 ends per inch, width 13". The weft: 40/2 Knox linen.

For those with 16-harness looms we append the tie-up, numbering method is Swedish. You will notice pedals 1 through 5 weave blocks C,B, warp face, the right side; pedals 6-10 weave Block C warp face; while pedals 11-15 weave all blocks in weftface, or background.

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2	14	3	12	11	0	9	8	7	6	2	4	3	2	/		

The profile

(Swedish notation)



Thread draft as many times as desired, ending with B,A,B, and C, once, for balance.

Meanwhile, the seniors were studying satin weave and its tie-ups with Mrs. Henderson, to be prepared for the weaving of the damask. This group also studied 4- to 8-harness Summer & Winter, 4- to 8-harness Bronson, multiple harness twills to 16 frames, and other multiple harness weaves, with some suitable cloth analysis.

The 12-harness loom was threaded to a 10-harness arrangement, an 8-harness diagonal twill with a fringe on four sides. This threading was so popular its life was all too short -- the yards seemed to disappear so quickly.

warp: #10 Canadian unbleached linen, 2 per heddle, 4 per
dent in a #10 reed. Weft: various linens, used double: Canadian,
Lily 20/2, Knox 3-cord, Irish 18/2, etc.

On our 8-harness we put an 8-harness Summer and Winter, to be woven in the Finnish manner with linen pattern and weft, for wide runners, etc.

Warp: 20/2 Egyptian cotton, mercerized, 30 per inch, 27" wide.

Wefts: Canadian linens, 18/2 Irish linens, etc. Our favorite combination was lime 18/2 for tabby, used single on the shuttle, $5\frac{1}{2}$ lea white, double on the shuttle, for pattern.

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Thread: Block A: 1,3,2,3; Block B, 1,4,2,4; C, 1,5,2,5, etc.

However, these were but three looms out of 24, so the emphasis was on 4-frame looms. Some 7 of these looms were given over to beginners to weave off the experience we hold imperative for first time weavers. Our beginners received much attention from our third instructor, Mrs. Shirley Kean of Calgary, a Banff weaving student of 1946, 47 and 48, together with theory lessons with Mrs. Henderson. Mrs. Sandin was with for two weeks, "just to keep her hand in" was her phrase. Students, and teachers, had little leisure!

Malin sent over a warp of hemp, about 8/2 cotton size, which is enjoying use in Sweden now. Of a deep blue, with a lighter for blending in the stripes, it used a lime green for accent. Set up in twill, it was woven off for runners in either tabby or twill.

Warp arrangement -- blues are a sapphire tone

Medium blue	60	ends		
Light lime green	12	ends	#10 reed, 2	to a dent
Medium blue	12	ends	#10 reed, 2 1	to a heddle
Darker blue	148	ends		
Medium blue	12	ends	316 ends,	15" wide
Light lime green	12	ends		
Light blue	60	ends		

Other looms had 24/3 Egyptian in twill, 18/2 linen in Bronson and also one in Huck, a "Poor Man's Damask", a 4-harness Summer and Winter, a miniature Overshot, a 32/2 Weavecraft in a Huck spot for baby blankets, wefted variously with nylon, wool, or silk; belts with brilliant coloring, wool scarves, studies in color and weave in twills -- all the weaves necessary for varied experience.

An interesting warp was one of Canadian #10 unbleached linen set at 10 ends per inch for transparent wall or window hangings, 27" wide. A variety of inlays was used, from wools plus mercerized linen for highlights, to textured threads to give texture interest.

As the days went by, a student on a hemp rug warp produced such appealing sample squares, 12" x 12", that another warp was set up to accommodate the demand from other weavers. In these warps the design and weaving was supervised by Malin. Our own samples, done in Boras thirteen years ago under Ulla Cyrus, were available for showing the technique, but today's design has undergone a great change, both in feeling and coloring.

All the techniques were woven: Soumak, Rölaken, Flossa, Rya, and a newer type called "Linen Rya". Malin's other name for this was "Fox Terrier dog". In this, the pile was of mixed bleached and unbleached linen, about $1\frac{1}{2}$ " long pile, 8 to 10 strands per knot -- thrums of old warps which we never throw away, bless our hoarding instinct! Here the tabby foundation was strips of old sheeting about 1 inch wide, knots about 1" between rows. These made an extremely firm backing.

Warp: hemp about o in size, set 5 ends per inch, every

other dent in a #10 reed, 60 ends in all. Our LeClerc looms, sturdy as they are, were considered as being too light in construction for adequate beating, but full strength was used and results were very Then the various finishes were applied -- the oriental braided edge, and other braids. These are all fully described in LOOM MUSIC, April 1951.

There was another warp that was never idle -- the 24/3 Egyptian twill, 30 ends per inch, 13" wide. Here the linen stock pile was constantly raided, as many interesting weft arrangements evolved. The place mats or runners from this warp used a 2-and-2, and 3-against-1 twill, for maximum surface interest. Against natural backgrounds, many color blendings were worked out, in dramatic combinations. of our favorites was black and white, and here is the detail on this admired place mat:

> spaced linen (approx. carpet warp weight): Curl Bros. black 25/2 Knox mercerized linen

Tie-up XXXX XXX ZXX

1/4" hem turn in, fine natural linen, tabby weave 1" hem, natural spaced linen, tabby weave, to give a 3/8" finished hem; narrow but looks well 6" with spaced linen in 3-1 twill, treadle 1,2,3,4 and repeat, using the tie up given at left.

1/4" with black linen, treadled 1,2,3,4
2-5/8" treadled 1,2,3,4, using 2 shots spaced linen 2 shots black linen, alt.

1/4" with black linen, treadled 1,2,3,4 2-5/8" black and natural as above

1/4" with black linen, treadled 1,2,3,4 6" with spaced linen, 1,2,3,4

1" hem with spaced linen, tabby weave

1/4" hem turn in, fine linen

A beautiful skirt, blouse, and stole, in beige and white 16/2 Weavecraft wool, with accents of copper metal, was a special project for one student. And then there were warps for bags -- in all we had about 32 or more warps working.

We think you will be interested in a few of our supplies, to permit this great variety of weaving:

Linens:

25/2 Knox mercerized in a dozen colors from pale to brilliant.

(May be bought at Searle Grain Co., Winnipeg

60/2, 40/2, 3-cord and 5-cord linens (Searle Grain

Canadian warp linens (spun from Quebec grown flax), bleached, half bleached, unbleached, tow -- in sizes 10, 12, 14 singles (Billard & Co., 1579 St. Denis St., Montreal)

5½ lea, white and unbleached (may be bought at Searle Grain Spaced linen slub, natural, from Curl Bros., 334 Lauder St., Toronto, Ont.

18/2 linen, Irish, in 6 or 7 colors (Searle Grain

Wools:

16/2, 32/2 Weavecraft worsteds (Searle

Heather mix Canadian Homespuns from Briggs & Little, York Mills,

New Brunswick, in a good variety of colors.

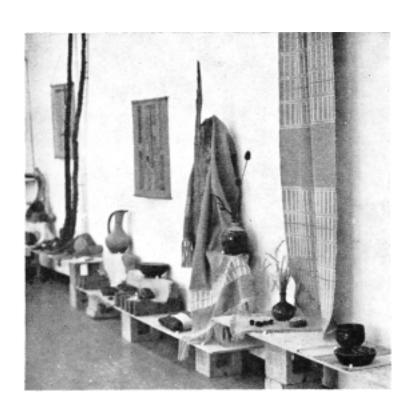
Rug wools in greys, blacks, colors from the same firm.

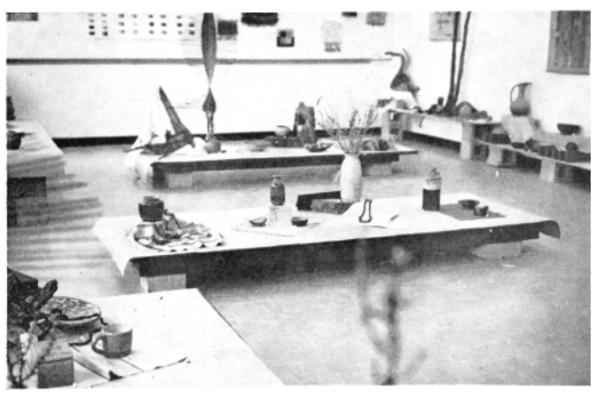
Cottons:

Good variety, all weights and colors, Canadian and American sources

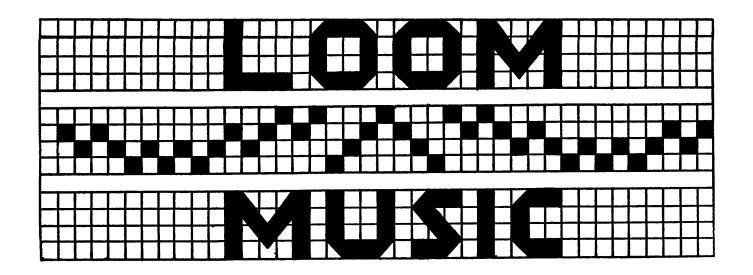
Curl Bros. Specialties, 334 Lauder Ave., Toronto 10,0nt.

We are informed by Mr. William A. Curl that in issuing their latest price lists, certain changes have been made to hold the prices of yarn at the same levels as have been used for the past two years, with a few exceptions. These changes are necessary to hold the current levels in spite of the rapidly rising costs and our $92\frac{1}{2}$ cent purchasing dollar. These changes are: the withdrawal of the one dollar cost of samples allowance formerly applied to \$10.00 orders; a 10% surcharge on all orders less than \$5.00; and 10% charge on yarn which has to be broken down from original packages to smaller lots. This surcharge applies only on the yarn that has been





EXHIBITION OF WEAVING AND CERAMICS
Banff, 1963
Arranged by Malin Selander
Photographs by G. A. Newman, New Delhi, India



VOLUME XX NUMBER 9
NOVEMBER, 1963

Thany Sandin Edmonton



Sthel Hendersons Winnipeg November brings our annual request for renewals, and we have always been gratified by your steady and continued support. This 1963 has been a year in which we have gained many new friends, and we are certain many of these have joined us because of the good offices of other subscribers in our behalf, and for this we thank you.

To those who have been subscribers for many years, we send our appreciation, and tell you we are always greatly encouraged when your words of commendation are received.

We please ask you to re-subscribe early to avoid conflict with Christmas mail, and to enable us to send your gift subscriptions with a card in good time -- perhaps a 1964 subscription, or one of your favorite previous yearly issues.

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Your LOOM MUSIC editors: Ethet Akuderson Dandi

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Lillian Anthony, R.R. 4, Calgary, Alberta.

LOOM MUSIC

Volume XX, Number 9

November, 1963

CHRISTMAS WEAVING -- Geared for time and utility

The past year has demonstrated to us the difficulties of finding really new ideas in this large and ever-growing branch of the weaving craft. There are many ideas, to be sure, -- but not all of them pass the standards we set up for any woven article, which are: well designed as to color and eye appeal; of good quality for usability and saleable if so desired, because of an eye-catching appeal. We have been fortunate in having ideas sent to us by generous subscribers, and we have worked out some versions of others in our own weaving. As with most things, the basic concept is old and familiar, but we hope you will find a new interpretation interesting.

As well, we have had in mind the many weavers who are assisting or supervising weaving with the handicapped members of our communities. We would make a small plea here on behalf of those being helped -- First, as to equipment. Do see that it, in itself, does not present unnecessary hazards. Any "old" or discarded loom will not do for them; we would ask you to try out all equipment personally and assess what extra difficulties it presents to your worker. It is not fair to expect a handicapped person to use what you personally would reject.

Secondly, choose your warps with understanding for the individual's need. The warp itself should not be so fine, or so coarse, as to present difficulties in itself, and the weft should help with beating problems.

Thirdly, choose the articles to be woven with care, and have them such that if they are intended for sale, the article sells itself. Above all, suit the sale aspect to the worker to avoid pressures, remembering that what is normal for us may be mountainous to one under par. Do let your pupil set the pace.

BELTS.
AND BELT

DEVELOPMENTS

warps, but warps with carefully planned color schemes.

During the Banff classes, Malin Selander spent time with students working out their individual color scheme needs.

Mrs. Doris Rubenfire of Cedar Glen, California, worked out 4 color schemes, to add to the one which we had already worked out early this year and woven, as a preliminary guide for this project.

A rather substantial warp was desired, calling for coarse warp material. A setting of 8 ends per inch was planned, threaded twill to weave tabby, and materials varied from 12/4 rug cotton, one end per dent, down to less coarse cottons which were doubled or tripled to give the needed bulk. This permits using greater color variety from yarns on hand, also blending and employing glitter occasionally.

We have constructed a chart showing the 5 belt warps, planned for an 8-dent reed, using 18 dents, or just over 2" wide. To adapt the chart, we suggest that you follow the colors listed, and in using your own supplies you will double or triple (or more) the finer weights as needed. (An overall guide to warp weights would be that half the dents should carry candlewick weight, and half the dents carry 10/3 or carpet warp weight, these distributed in hit and miss order across the warp).

As you will see by the chart on page 70, the threads and numbers per dent are what you choose to make them.

Belt Warp
No. 1: ITS Weaving is tabby, with two wefts used alternately -- a fine
USES AND and a heavy stiff one, for a firm belt. This alternation

WEFTS serves the purpose of bringing the color scheme into full

play, with the warp of one tabby shed in a continuous color

line and the heavy weft of a color which will enhance that portion of
the warp on the top shed. It is great fun to see how the color

scheme alters with the choice of heavy weft color -- one can hardly
believe the warp remains constant. Black is a good color for the fine
weft on this warp.

Belt #1: Heavy weft is turkey red lot lea linen (or similar Fine weft is black 8/2 weight cotton (or similar Weave in tabby, alternate heavy and fine weft, using a firm beat.

Belt #2: Heavy weft is dark jade less linen (or similar Fine weft is black 8/2 weight cotton (or similar

Lily's heavy jute comes in a wide color range, and gives excellent stiffness when used as the heavy weft in such belts.

Finishing

Belt #1 began with a heading of 4 shots black fine, firmly beaten, with 16" left for fringe. Braid this into 6 or 7, 4-strand braids, for 5 to 7 inches variously, and leave balance of ends hang.

The buckle end of the belt was machine stitched for strength, then bound with light weight black cotton cloth or tape. This end was passed through a pair of copper wire ovals, of the approximate shape and thickness shown at the right, then the end hemmed down by hand to hold the ovals firmly in place.

To fasten belt, insert fringe ends through both ovals, then back through the topmost oval, and let ends hang down.

of covered copper wire left in our back lane after linemen had been doing repair work there. The covering was stripped off, and the wire bent into shape around a convenient dowel rod, then smoothed and cleaned with fine steel wool, and polished.)

Chart of Color Schemes for 5 belts in an 8-dent reed --- Read down

den	dent reds, mauve, greens	blues, violets greens	pinks and oranges	reds, purple, turquoise	reds, magenta, orange
I I ~	red on Balewick	l hyacinth blue	2 light henna	3 turkey red carpet	3 crimson 8/2 cotton
ı		12/4 rug cotton	carpet warp		
H	2 red carpet warp	1 heavy purple	3 light orange 20/6	l purple cotton	I red violet candlewick
_	" red carnet warn	corton boucie 2 delft blue, 2 wine		3 turkey red carpet	1 pale pink heavy
ł		red carpet war		•	chenille
-			A light orange 20/6	-	2 rose fraise rayon
l	1 turquoise 8/2 cotton		12 mauve pink 10/3	U turquoise 8/2 cotton	boucle
Н	red violet heavy		4 yellow orange or	2 blue & gold metal	1 rust carpet warp
	candlewick 12/4		corn 8/2		
Н	1cle	mager	1 pale pink heavy	1 purple cotton	I white & gold metal
	1 turquoise 8/2 cotton		chenille	•	
7		l medium green $12/4$		2 blue & gold metal	1 magenta candlewick
			20/6 burnt orange 20/6	crimson 8/2 cotton	
Н	1 red violet 12/4	1 hyacinth blue	3 rose pink 20/6	A deep turquoise carp warpl	
	heavy candlewick	12/4 cotton	•	•	
Н	1 mauve purple 12/4	3 spring green	4 true yellow 10/3	1 purple cotton	2 rust 8/2 cotton
		perle 5		poncte	
rH	A white cotton boucle	2 fine blue and	2 coral carpet	1 blue & gold metal	2 crimson 8/2 cotton
	11 turquoise 8/2 cotton	gold metallic	warp	12 crimson 8/2	
Н		1 light turquoise		2 blue & gold metal	l pale pink heavy
		12/4 candlewick	6 orange 20/6		
Н	1 spring green 12/4	l_t jade green $8/2$	4 corn yellow	A white cotton boucle	3 crimson 8/2 cotton
			carpet warp		
-1	A white cotton boucle			2 blue & gold metal	
	U black and gold	1 yellow green 12/4			
Н	1 spring green 12/4	2 delft blue	repeat from	& metallic	e.
)	carpet warp	top to give		first 6 dents
Н	(1 white cotton boucle	•	desired width	Z metallic	above
	1 black & gold 8/2			🗘 deep turquoise	-
-	same	to widen		12 deep turquoise carp warp	du
ł		repeat first		2 red violet carp warp	
Н	1 spring green 12/4	4 dents above			
Н	1 spring green 12/4		-	3 turkey red carpet warp	
18	26 ends	31 ends	53 ends	46 ends	32 ends
dents	ts.				•

in the next tabby shed, extending ½" to the left of the warp and full length to the right. Throw red weft in next tabby shed, then next long length of bamboo in next shed, this time extending ½" to the right of the warp and long length to the left. Alternate shots of bamboo and red strawcraft, and alternate the long bamboo ends first to one side of the warp and then to the other -- being careful to bring red warp around bamboo for neat and firm edges.

Continue weaving until tree top is narrowed to about 4" width, throw a couple of firm tabbies to hold end until finishing, then leave about 7" for top fringe.

Our bottom fringe was overcast by hand; top ends were divided in two, these rolled in opposite directions, and a square knot tied about 2" above the last bamboo. This loop provides the means of hanging the tree -- we suspended ours from the ceiling by means of fine light colored linen thread.

RULER

Earlier this year we received two excellent ideas, based on a belt type warp, from Mrs. Win Grear of San Mateo, Calif., the product of ReHab personnel at the centre where she is a volunteer worker. These are excellent "tuck in" gifts. The warps vary, as much of the warp material is donated, or bought at clearance prices.

Warp: Thread of about 10/3 size, or light weight carpet warp, general setting of 12 ends per inch, 2" wide. Heavier, contrasting threads will give added warp interest, placed each side of centre, giving three, 5/8" sections.

Weft: 12/4 cotton or heavy candlewick, to give firm weave.

Weave 28" and machine stitch across ends. Turn a 3/8" hem at each end, overcasting by hand -- one hem end turned to the right side, the other hem end turned to the wrong side. Fold the band over itself, leaving 2" single thickness at top end (hemmed under) and 11" double for ruler pouch. Overcast edges with matching thread. Attach a 5/8" bone ring at top for hanging. Make two tassels from the weft material and tease them to be fluffy, then attach one at top of pocket and one at bottom. Insert ruler-tape measure in pocket. (see photograph on page 76)

Ruler: Sand flat side of ruler to remove varnish, then attach the final 12" of a 36" tape, pasting it flat with Bondfast paste or glue. Wind remaining tape around ruler lengthwise and slip into the pocket of the holder. Suggested price is \$1.25.

YARDSTICK HOLDER

The idea here is identical, as shown in the photograph, with a longer holder to accommodate the vardstick, and a larger ring for hanging.

The interesting warp used here is of two colors, turquoise and royal blue, alternately 1 and 1. About 8/2 weight was used, double, with a warp setting of 20 double ends per inch. Weft was of a lighter turquoise, fine candlewick weight. Many other two-color combinations would be effective.

Belt #2 (see photograph p. 76), was finished in a manner similar to #1, except that the black cotton end-binding was wider, to make a l" casing beyond the end of the woven belt, for inserting this helt's healt's h

belt's buckle. This buckle used the same weight copper wire, and is sketched actual size here. Again, the bending was done just with hands and pliers around the size dowel to give the bends the proper widths. The ends were filed smooth and flattened with a hammer, as were the round portions also flattened for interest. Finally, the buckle was bent back at the two end loops to fit the contour of the waist, and the centre bend bent upward slightly at the bottom. After polishing, the centre copper loop was slippedinto the casing at the end of the belt, and tacked at the bottom for firmness. To fasten, the fringed ends are slipped through as shown on the photograph, a very secure closing when the belt is of this good heavy firm weight.

CHRISTMAS
TREE or

MOBILE This No. 1 warp was made for the primary purpose of trying out the "swirling" trees which we admired in exhibition transparencies from the Portland Weavers' Guild. We are indebted to Mrs. Pat Harris of that Guild who mailed us the excellent directions for cutting matchstick bamboo mats efficiently, so that one 12" x 18" table mat would provide the bamboo for one "tree".

These trees, which may hang flat against a wall, or be twisted for a 3-dimensional shape and hung in space, were most effective additions at the Banff School exhibition of student work last August, and one Kentucky visitor was so pleased with the effect that she paid \$5 for one of them. When the centre strip is quite stiff, as ours was, the tree retains its twist -- hold ends of the woven strip firmly, tree outstretched, then twist one end (or both ends in opposite directions) -- tight twist as possible, then it will unwind itself slightly.

Wefts: Black matchstick bamboo place mats, cut as directed, alternated with red strawcraft, or red candlewick, or similar material, choosing color with reference to the warp used. These two wefts alternate, tabby treadling throughout.

To cut bamboo mat: With chalk, draw a line from one corner of the mat to the centre of the opposite end, and cut along chalk line with heavy scissors, not removing the warp ends until weaving is done. Begin weaving with the 12" length and progress through the mat to the 6" end, then through the remaining section of the mat from the 6" end through to about the 2 to 3" lengths of bamboo.

To weave: Leave 4" or 5" for fringe, throw two tabby shots of red strawcraft for a heading, firm beat, then the first 12" bamboo

WOOL NECK SCARF

Skiiers and Northern people will welcome a scarf of this weight -- even Mid-westerners and Southerners, after last winter!

Warp: 16/2 Weavecraft or Fabri at 24 ends per inch, twill draft.

Warp arrangement:

36 ends white, 6 ends red, 12 ends white,
8 ends yellow, 12 ends white, 6 ends black,
2 ends white, 4 ends red, 4 ends white *
10 ends blue, 6 ends tartan green & blue alt. (6 total
20 ends white, 10 ends blue, 6 ends green and blue alt.
White is centre
Begin at star above and warp back to beginning. (Yes,
colors on each side of centre are not similarly placed)

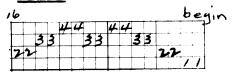
Weft: White 16/2 wool as warp, tabby weave, watching beat very carefully to keep a 50-50 finished weave. (If desired, end bands of creamy white heavy wool may be added at ends, using a 1-3 twill treadling, and positioning them as shown on our example). Finish by knotting 3 warp strands together for a 3" fringe.

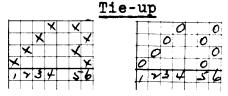
Christmas WALL BANNER or "SWAG"

We have seen many of these small banners, and they do lend a note of Christmas cheer when placed on a door or in an entrance hall. We decided to have some fun evolving one that was easy and quick to weave, and which would take its theme from whatever was placed on it for added decoration: fir twigs (as the one photographed), holly, or Christmas balls, perhaps a combination of each. Furthermore, we wanted to use threads within everyone's reach.

Warp: White carpet warp (8/4) at 15 ends per inch (12 would do also), 18" wide, 270 ends.

Draft is from Beriau's HOME WEAVING





Wefts: Ordinary cotton boucle, near white or natural for background. Patterns, 4-strands crimson red 8/2 wound together on a bobbin, and a rayon gold wrapped boucle on another bobbin.

Planning: When we were trying out treadlings, one looked rather like a fancy candle, so we began with these in mind, sketching some arrangements, using the weft stripes up and down in the finished banner. We liked an asymmetrical arrangement, as our photographed one

We decided on a bottom hem finish, plus a fringe at the bottom edge. The fringe could be done after hemming, but we thought it easier to add fringe at the loom, so will describe that method.

The Weaving: We set up a beat of 12 boucle tabby wefts per inch. We found a great tendency to narrowing, so took care not to

pay in weft at all tightly. Weave 1-3/4" boucle, to allow for edge hem, and 1" surface edge. After 3/4", begin tieing in fringe, and continue that process all across the weaving, tieing at every 3rd weft. Fringe method: Wind 1 end cotton boucle and 1 end red 8/2 around a card 3" deep, and cut down one edge. Use 1 end each for fringe, which is tied over the 17th double warp end from the right hand edge:

Treadlings: Each band in our photographed example consists of 9 treadlings per pattern band, in this order:

	with falling shed tie-up on page 73	frames used are	with rising shed tie-up	frames used are
1. 2. 3. 4. 5. 7. 8.	Pedal 4 Pedal 3 Pedal 5 Pedals 4,6 together Pedals 2,6 together Pedals 4,6 together Pedal 5 Pedal 3 Pedal 4	4th down 3rd down 2,4 down 1,3,4 down 1,2,3 down 1,3,4 down 2,4 down 3rd down 4th down	Pedals 2,5 together Pedals 1,6 together Pedal 5 Pedal 2 Pedal 4 Pedal 2 Pedal 5 Pedals 1,6 together Pedals 2,5 together	1,3 up 2nd up 4th up 2nd up 1,3 up 1,2,4 up

Following the above treadling order:

1. Bring red (4 strands on bobbin) from right edge into shed and up to top of shed about 3" from left edge. Come up between a narrow skip of pattern just after a wide one. Lay shuttle toward left edge.

With gold and white rayon boucle, enter shed left to right and come to top of shed through the same opening as the red, laying shuttle toward right edge. The single rayon boucle may not beat in as firmly as the red, but this is no detriment to the finished piece.

- 2. Open second shed: with red, enter shed and come out to right hand edge; with gold enter shed and come out to left hand edge. The laying of the shuttles allows wefts to interlock at turning point.
- 3. Open third treadling and bring colors back to original spot on surface.
- 4. Open fourth treadling and take colors back to edges.
- 5. At end of 5th treadling, when turning, leave both red and white in a loop 22 long, allowing this to remain on surface of web.

Continue this order for the nine treadlings, remembering to tie fringes at every 3rd weft pass. On final pass which ends at an interlocking spot, leave a 3" length of each weft at the surface, and cut.

On the red band just woven, we have 13 circles above the fringe -- you may follow your own band arrangement.

Weave one inch of white cotton boucle in tabby, then second pattern band, this band with 10 circles above fringe.

Continue with 1 inch white cotton boucle, then
3rd pattern band, 14 circles above fringe, 1" boucle,
4th band, 8 circles; 5th band, 11 circles;
6th band, 10 circles.

End with 1-3/4" boucle as at beginning.

Using bondfast glue, lay a thin line of glue along beginning and end and let dry, then cut along this line.

Finishing: 1. press with damp cloth and hot iron

2. turn in raw edges and press down, leaving l" boucle surface to edge the hanging. Stitch down without a turn-in, using stitch

3. Overcast a 1/2" hem at top, for a rod -- ours was a heavy white knitting needle

4. Press in bottom hem, fold at fringe line, and overcast Slip in a strip of thin plywood or something Trim fringe evenly. else heavy to weigh down.

5. Make a twisted cord of red and white (4 red, 2 boucle) and attach to ends of knitting needle, for hanging.

6. Decorate as desired: We cut pine twigs with cones, and using the loose ends left at the top of red bands, tied twigs loosely to the web. These may top the red bands, as in ours; or a wreath shape might be designed, etc., etc. Desigh your own arrangements!

You will find it is much fun to decorate -- and perhaps it may give you an idea to build on.

GOOD WEAVING to you

Mrs. R./B/ Sandin University of Alberta

Edmonton, Alberta

Mrs. E. M. Henderson

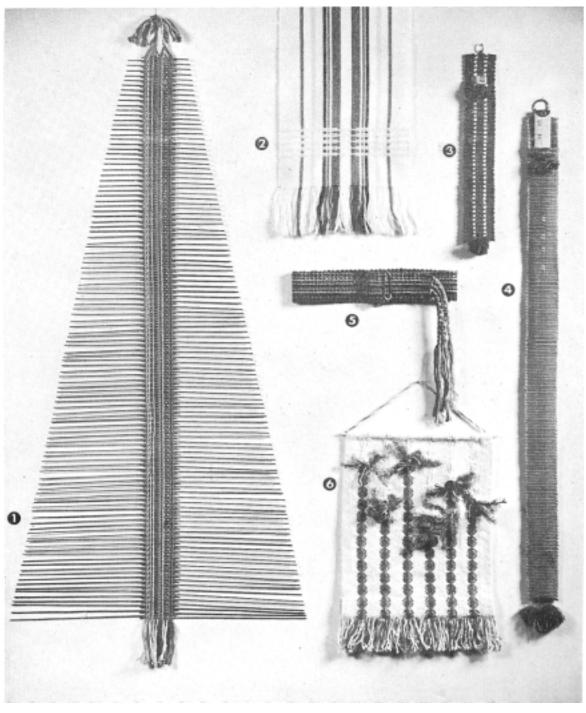
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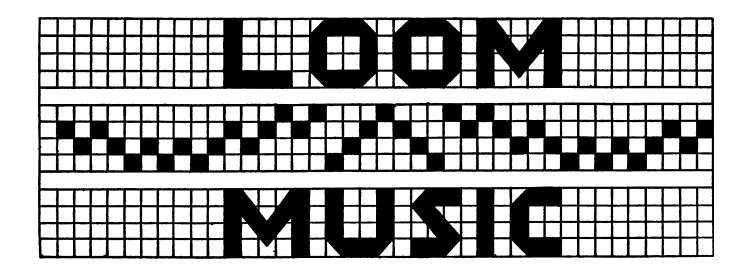
"BOOKS FOR THE WEAVER", Basic catalog 1963-64

The above catalogue was mailed to us in September, by Craft & Hobby Book Service, Big Sur, California, along with the suggestion that weavers who have not received their copy, write to them asking for one.

New postal regulations there will not forward third class mail, unless authorized at a very large cost. Thus, weavers who move and do not inform Craft & Hobby of their new address, do not get their catalogues and they are wasted, entailing a loss to both parties. Those wishing this latest catalogue will be sent one upon application to the above address.



l.	Bamboo Christmas tree, to be used flat or to swirl, as a mobile	p. 71
2.	Wool neck scarf	p. 73
3.	Ruler holder, from a belt type warp	p. 72
4.	Yardstick holder, from a belt type warp	p. 72
5.	Belt with handmade copper buckle, made on the same warp as No. 1	p. 69
6.	Christmas swag, with fir twigs attached	p. 73



VOLUME XX NUMBER 10

DECEMBER, 1963

Thary Sandin Edmonton



Strel Spendersons Winnipeg November brings our annual request for renewals, and we have always been gratified by your steady and continued support. This 1963 has been a year in which we have gained many new friends, and we are certain many of these have joined us because of the good offices of other subscribers in our behalf, and for this we thank you.

To those who have been subscribers for many years, we send our appreciation, and tell you we are always greatly encouraged when your words of commendation are received.

We please ask you to re-subscribe early to avoid conflict with Christmas mail, and to enable us to send your gift subscriptions with a card in good time -- perhaps a 1964 subscription, or one of your favorite previous yearly issues.

1964 - \$5.00; 1944-1963 inclusive - \$3.50 each.

May we hear from you soon, please?

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covers are \$2.00 per set. Subscriptions should be mailed to Mrs.
Lillian Anthony, R.R. 4, Calgary, Alberta.

LOOM MUSIC

Volume XX, Number 10

December, 1963

WARP SETTINGS FOR WARP FACE REPS, ON TWILLS

Reps of this type have so many uses, -- upholsteries, bands for outdoor furniture, patio table runners, draperies, bag lengths -- the list is legion, and the wonder is, on looking back over LOOM MUSIC that we have not used them more often. There is much pleasure in designing color combinations in this type of weave, and in arranging color changes to one's own satisfaction.

The reps are a division of plain or tabby weaving, and we are using them any time we depart from a 50/50 warp and weft meshing. Beginners in weaving, especially those weaving coatings or suitings, will often, to their dismay, achieve a warp faced or weft faced rep by this deviation of the warp setting. As warp settings vary from one thread to another, trial warps are the only answer to the exact combination needed.

It is not often that a warp face material uses coarse warp material (one exception is a coarser warp in some warp face rugs), so we find our threads will be 20/2, 16/2, or 8/2, and once in a while a 10/3 for some special effect. Smooth threads should be chosen, because when the shedding operation occurs we do not wish the warp to "cling" and prevent the opening of a good shed.

There may be a few weavers who do not experiment with the warps on their looms, because of rule inhibitions, and we do wish they would forget the rules once in a warp and try the most unlikely procedures, even to achieve little but the fun of so doing.

We are happy to see in the current magazines a return to the use of cushions, as many of the warp face reps can be utilized with good effect, and provide weaving which entails a lesser amount of time than yards of upholstery or drapery. All of our examples in this issue may be adapted to these uses.

A SIMPLE WARP-FACE REP

This and the following example were worked out by Mrs. Mooney of Massey, Ontario, in her preparation for a Canadian Guild test.

The Warp is 16/2 cotton (20/2 for U.S.) in royal blue, mid green, and corn yellow. (The difference between the Canadian 16/2 and U.S. 20/2 is that the former is soft and unmercerized, whereas the 20/2 is a bit firmer and shiny; 16/2 runs 6720 yards per 1b., 20/2 runs 8400 yards per 1b.

The warp face reps are not for the impatient, as the set per inch here is 72 ends per inch, 4 per dent in a #18 reed.

Warp arrangement, for 13" width:

184 ends royal blue

12 ends mid green

64 ends yellow and mid green alternately

56 ends yellow

64 ends yellow and mid green alternately

28 ends mid green

120 ends royal blue * centre, reverse to beginning, start-

408 ends ing with 28 ends mid green, and up

936 ends

Draft and tie-up: Draft is twill, with standard tie-up

12341234

,		,			 	
4			X	X	X	
3		X	×			X
7	×	X			×	
,	×			X		×
	1	2	3	4	5	6
					A	A

. 1	_		_	_	 _	_
4	0	0				0
3	0			0	0	
×			0	0		0
,		0			0	
	1	×	3	4	5	6
					'	8

Counterbalanced, falling shed

Jack type, rising shed

(While this is a 2-harness weave, we put it on 4 frames rather than 2, to facilitate shedding process.)

Threading plan

46	repeats of 12	34, using royal blue (it is easy to malerrors in threading twill, so	re	
	-	errors in threading twill, so		
		check carefully	184	ends
3	repeats of 12	34, using mid green	12	ends
	repeats	using yellow on 1 and 3.		
		green on 2 and 4		ends
14	repeats	yellow	56	
16	repeats	using green on 1 and 3, yellow		
	_	on 2 and 4. Note change from first		
		order, this is important.	64	ends
7	repeats	using green	28	ends
	repeats	using royal blue CENTRE	120	ends
-	then start wi	th 7 repeats using green, and reverse		
	to beginning.	exactly as first half	408	ends
		Carrier and a second a second and a second a		ends

Example 1: Wefts

This warp setting gives a perfect cover to the weft, and no trace of the weft shows on contrasting color warp.

Using 16/2 royal blue weft, weave tabby treadles A and B alternately. The beat here is 20 wefts per inch, giving an excellent cloth with a fine handle -- firm but pliable, strong, and yet pleasant to the touch.

Example 2: Other wefts on the same warp (see photograph p.84)

Wefts: Nylon selvage cuttings in delft blue 16/2 cotton in royal blue

Treadling possibilities. With color arrangements such as

in this warp, the treadling of fine and coarse wefts will affect the appearance of the cloth. In the example sketched below -- go ever the lines with colored crayons, please, to see the effect:

		threaded yellow and green alt.	threaded yellow	threaded green and yellow,alt.	threaded green	threaded blue
(a)	When 1&3 is					
	treadled, we see	green	yellow	yellow	green	blue
(b)	When 2&4 is treadled,	-		-		
	we see	yellow	yellow	green	green	blue

Thus, if we use a fine tabby on 1&3 and heavy nylon on 2&4. we have all the heavy ribs caused by the heavy nylon appearing as (b) above, which would dominate the coloring, the fine rows of the 1&3 treadling not appearing. Therefore, to get more interest in the cloth, 2 tabbies are thrown between each heavy nylon, accentuating the heavy color ribs to appear -

As well, it was found there is a slight wavy appearance to the heavy ribs which adds texture interest. This example would be splendid as stair carpeting because of its strength, yet it is not stiff, so could also be used as bag lengths or cushions.

Tabby heading, alt. shots A and B treadles, as Treadling: desired, in 16/2 blue, ending with tabby shot 1&3

Pattern: heavy nylon trimmings, or similar weight such as cotton rug yarn, etc., one shot tabby 2&4 With royal 16/2, throw 1&3, 2&4

With heavy, tabby 1&3

With royal 16/2, throw 2&4, and continue

SWEDISH WARP FACE

A very attractive color arrangement came to us in a sample from a Swedish Hemslöjd last spring. The color scheme here is modern Swedish in feeling, and the following colors are used:

			one	repeat	of na	ttern				00:	rder			
brown and green alt.	royal and black alt.	brown and green alt.		green and brown alt.	brown and green alt.	royal and black alt.	brown and green alt.	black	medium brown	black	med.yellow green	black	medium brown	black

Warp is 16/2 cotton, used double as one end

Warp setting: 2 ends per heddle, 8 per dent in a #12 reed (i.e., 48 double ends per inch). If you have sufficient heddles, it is better to thread 11223344, otherwise thread 2 per heddle, 1234

Warping order, and threading plan

Border		brown " " black " med.yellow green "	3 times 6 times 3 times 6 times
120 double	12 double ends		3 times
ends,	\ 24 double ends		6 times
$2\frac{1}{2}$ wide	12 double ends	black "	3 times
	/28 double ends	green and brown alt.,	
	4 and 2	green, 3 and 1 brown	7 times
	4 double ends	darker green	l time
one	12 double ends	black and royal alt.,	
pattern	/ 4 and 2	black, 3 and 1 blue	3 times
repeat	\ 4 double ends	darker green	l time
	28 double ends	green and brown alt.	
148 double	4 and 2	green, 3 and 1 brown	7 times
ends,	$\sqrt{72}$ double ends	green and brown alt.,	
3" wide	\ 4 and 2	brown, 3 and 1 green	18 times

Repeat pattern for desired width, omitting the final 72 double ends of the last repeat, to balance, then repeat border as above.

Wefts: Fine is 16/2 green, double on shuttle Coarse is a soft white cotton about 4/4 weight with very little twist, double on shuttle.

Color treadling changes: For lengthwise color stripes, throw alternate fine and heavy shots, tabby treadling throughout; e.g., tabby A fine, tabby B heavy, and so on.

When a band across, of the under-side color is desired, throw 2 fine tabbies, and then heavy and fine alternately until next change is desired.

Rule: As long as fine and heavy alternate, as 1&3 fine, 2&4 heavy, appearance is uniform in lengthwise stripes. Two fine tabbies together, 1&3 fine, 2&4 fine, throw off this alternation, and Treadling will then be 1&3 heavy, 2&4 light. To go back to original, throw 2 fine tabbies.

WARP FACE
FABRICS IN
VIBRANT COLORS

Again, these are excellent upholstery weights, with hard wearing qualities. They can be useful in dozens of ways, in every part of the home, and even suitable for sports wear. These, too, were included in our Hemslöjd parcel (Hemslöjd being the government aided Homecraft Society of Sweden).
All these are warp stripes, not completely warp face.

Example 1 has a yellow, orange, white color scheme -- 9 color stripes as noted on the following page. Warp is 8/2 size, set at 36 ends per inch, 2 per dent in a #18 reed; 536 warp ends, nearly 15" wide in the reed.

2-5/16"
centre stripe
yellow and pale
yellow-green alt.

1-7/16"

yellow and orange alt.

1-1/8"

1-1/8"

1-1/8"

yellow and pale yellow and pale yellow-orange, alt.

narrow lines between are very dark brown.

The Draft is twill, and the tie-up is direct, i.e. treadle 1 tied to frame 1, treadle 2 to frame 2, etc.

The warping plan: All colors are warped 2 at a time, but in threading through heddles are mixed at random for a blended effect.

46 ends yellow and pale yellow green

4 ends very dark brown

72 ends white

4 ends very dark brown

40 ends light brown and red-orange

4 ends dark brown

52 ends orange and yellow

4 ends dark brown

centre

84 ends yellow and pale yellow green

4 ends dark brown

reverse from centre to beginning

536 warp ends

To enlarge width, repeat colors but do not change size of stripes.

Treadling: The weft is unbleached linen, about #14 weight. The tie-up is direct, treadled in broken twill fashion, so that the warp threads are tied down once in 4 treadlings, giving full value to the colors. Treadle: frame 1 alone, 3 alone, 2 alone, 4 alone, and repeat.

Example 2 is a similar fabric, a blue, blue green and white color scheme. Warp is again 8/2 cotton at 36 ends per inch, threaded twill.

4-3/8"
spruce blue-green centre stripe

1-3/4"
white and mixed green blues

1-7/8"

the lining-off is very dark brown.

Warping plan: 524 warp ends, 14-2/3" wide in the reed:

52 ends green -- about a lilac leaf tone

4 ends dark brown

40 ends of 2 blues, a copen and a darker tone

4 ends dark brown

64 ends white and cream, random mix

4 ends dark brown

156 ends spruce blue green Centre, repeat upward

4 ends dark brown

524

weight. The tie-up is direct, using a broken twill treadling sequence: Treadle, frame 1 alone, 3 alone, 2 alone, 4 alone, etc.

Example 3 is a cheery yellow and green, white, and copen blue color scheme, intended as a festive table runner, as it is only $7\frac{1}{2}$ wide. These runners, kept for special occasions, give an air of celebration, whether used on the bare wood or over a basic table cloth. It is not as heavy as the two former examples, but still firm enough for the same purpose.

The draft is twill 1234 with a direct tie-up.

The warp is linen, 18/2 weight at 32 ends per inch.

Warping plan

56 ends lemon yellow
2 ends sky blue
16 ends yellow green
2 ends sky blue
4 ends white
6 ends yellow
4 ends white

Alternate the two bracketted groups for a total of groups, then end with 56 ends lemon yellow.

This totals 268 warp ends for the $7\frac{1}{2}$ " runner. For a wider runner, repeat stripes for as many times as desired.

Treadling: The weft is yellow 18/2 linen like the warp.

Using the direct tie-up, it is treadled: 1, 4, 2, 3 and repeat.

The feeling on the right side should be of completely vertical lines.

With this issue, we come to the end of another year, and like most years it has had its share of ups and downs. On the "up" side is the wonderful interest shown by our subscribers in our monthly issues, and the brisk demand for back copies -- more and more weavers tell us they have a complete set of LOOM MUSIC. We have been excited also by the number of subscriptions from widely separated countries -- indicating a quickening interest in weaving all over the

world. For our generous support from all of you, we send our grateful appreciation.

Year-end brings a message, too, that for us personally is a very sad one -- there will be no more issues written about the Banff School by us. In the future our scene of action -- or, it should be said, Mrs. Henderson's, will be confined to home entirely, due to an ankle and leg muscle disability which is still undiagnosed. But, on the bright side is the fact that her ability to weave or write is not affected, so LOOM MUSIC will be carried on as usual by its two editors, and your inquiries and letters will be most welcome.

The best of Christmas greetings to you, and we hope you will stop by when in Calgary or Edmonton, and say "Hello".

Let us make 1964 the best "Good Weaving" year yet!

Mrs. E. M. Henderson

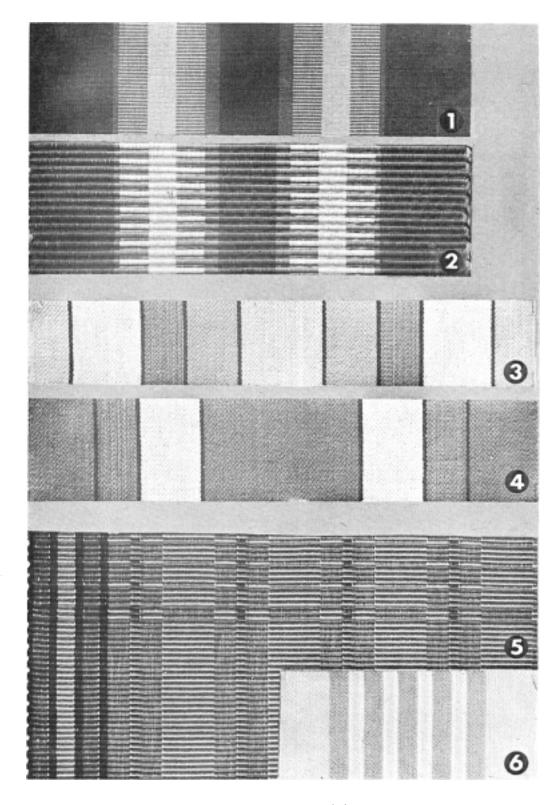
R.R. 4

Calgary, Alberta

Mrs. R. B. Sandin University of Alberta Edmonton, Alberta

^{\$5.00} per year of 10 issues;

^{\$ 3.50} per year for back issues, 1944 to 1962, with complete sets still available. Subscriptions to Mrs. I. Anthony, R.R. 4, Calgary, Alberta



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- 2. The same warp as No. 1, woven with heavy and fine wefts
- 3, 4. Vibrant colors in warp stripes, two Swedish examples
- 5. Rug weight material, warp face weave, from Sweden
- 6. Festive table runner, warp stripes, from Sweden

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